<< MAIN MENU

Estelar

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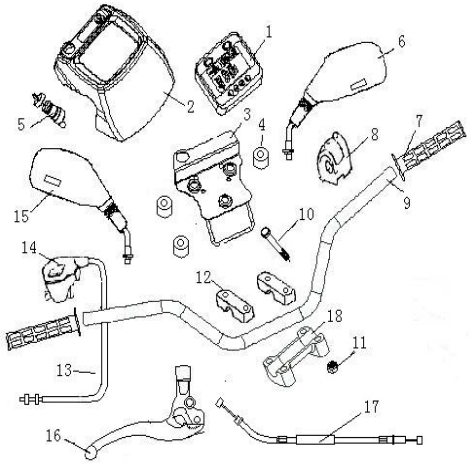
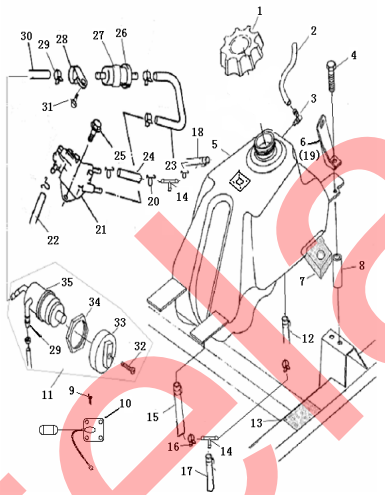
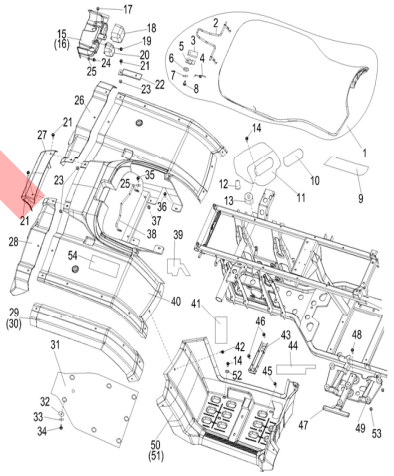
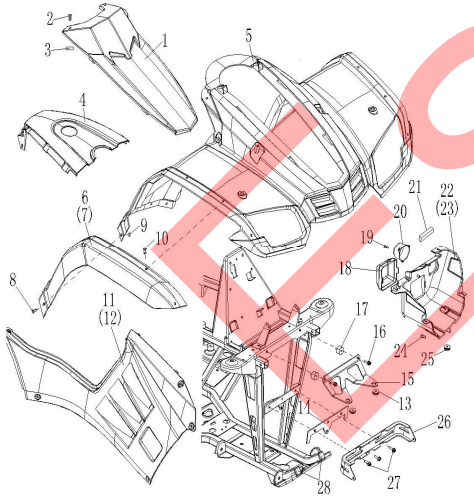
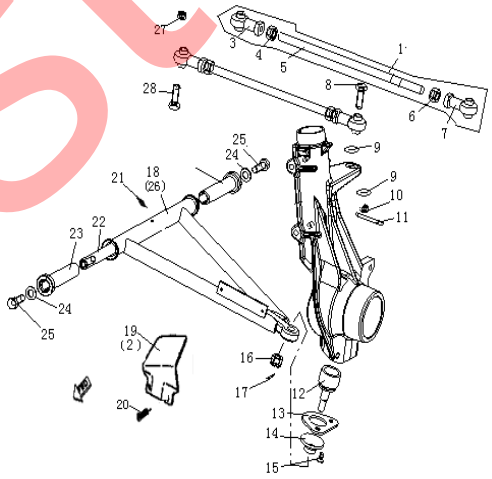
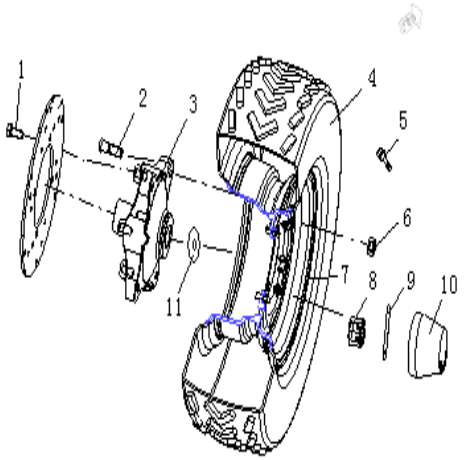
1 HANDLEBAR P.1	2 FUEL TANK P.2	3 REAR FENDERS P.4
		
4 FRONT BODY & FRAME P.6	**5 A-ARM P.8**	**6 WHEEL FRONT P.9**
		

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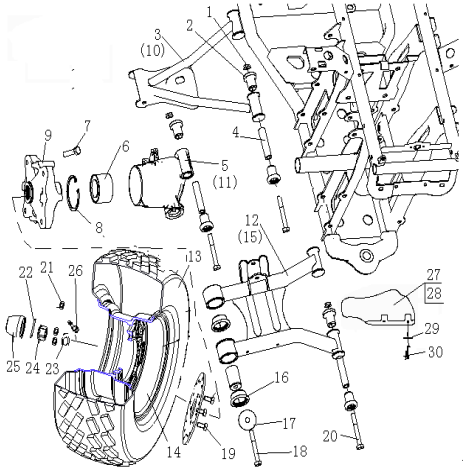
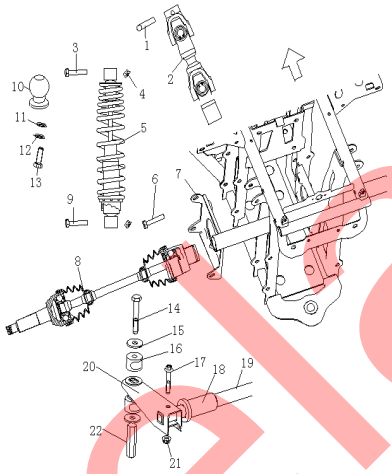
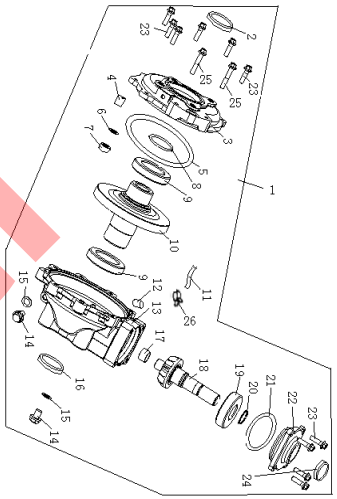
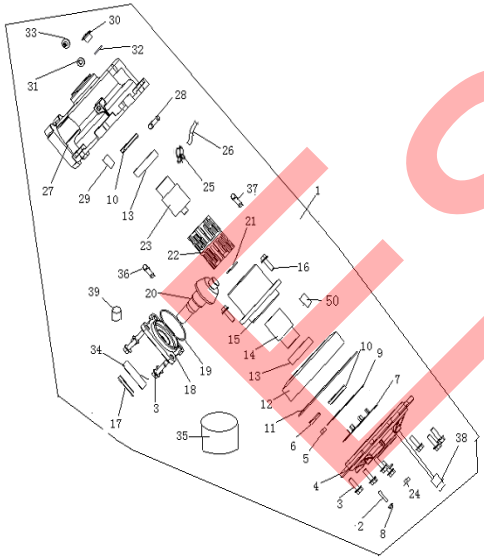
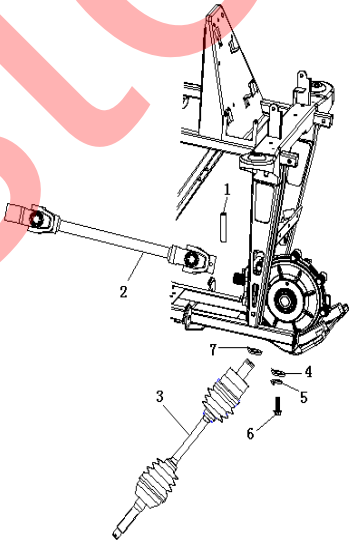
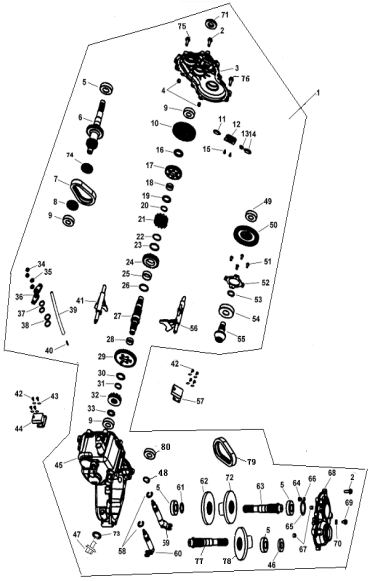
7 WHEEL REAR P.10	8 BACK-WHEEL DRIVE P.12	9 REAR GEAR-BOX P.13
		
10 FRONT GEAR-BOX P.14	**11 FRONT-WHEEL DRIVE P.16**	**12 TRANSMISSION P.17**
		

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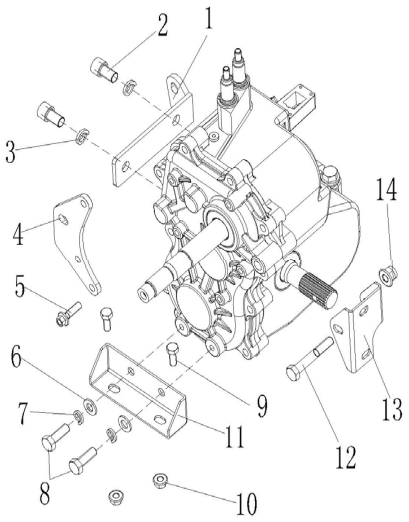
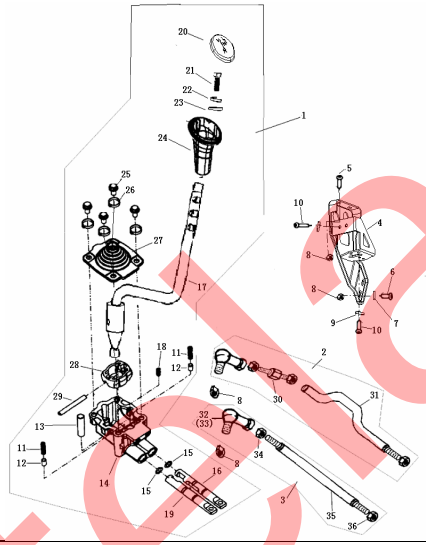
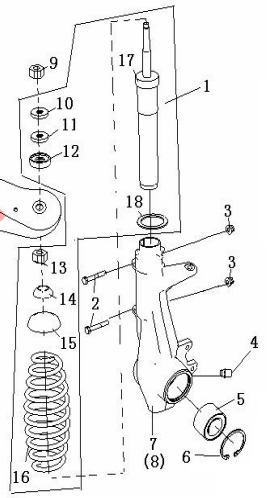
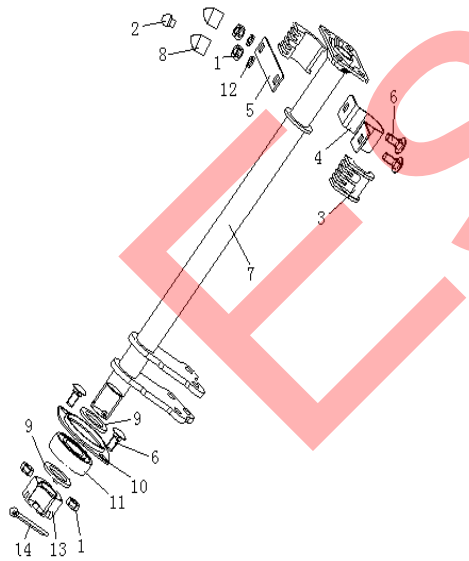
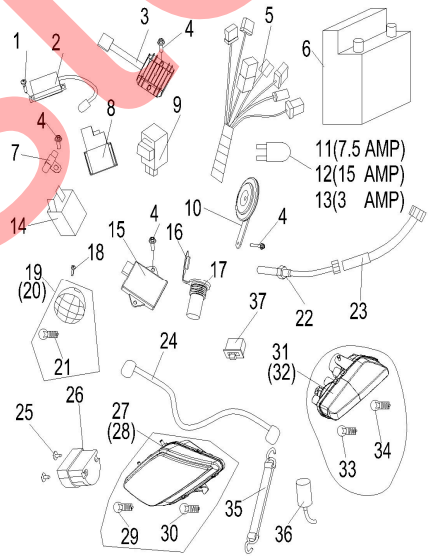
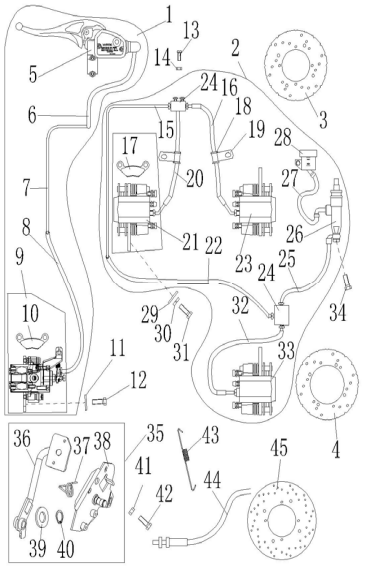
13 SUPPORT BRACKET P.20	14 SHIFT ROD P.21	15 SHOCK ABSORBER FR P.23
		
16 STEERING COLUMN P.24	**17 ELECTRICAL SYSTEM P.25**	**18 BRAKING SYSTEM P.27**
		

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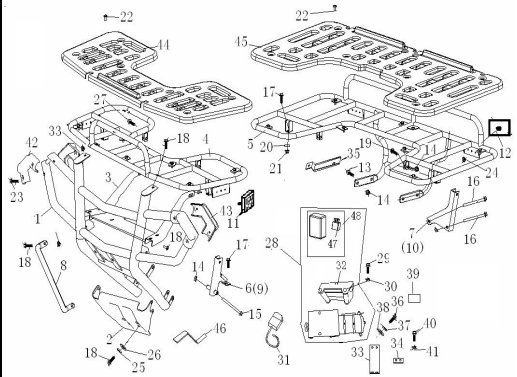
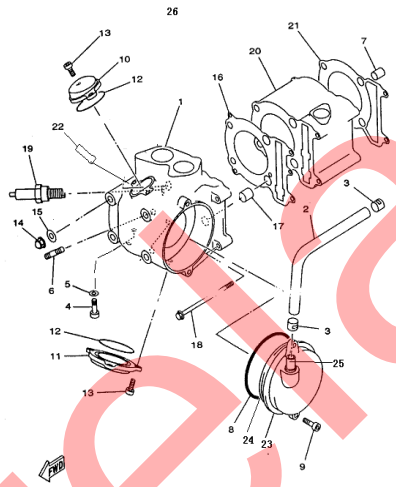
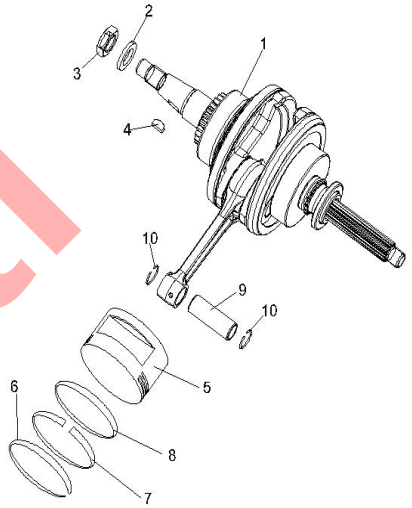
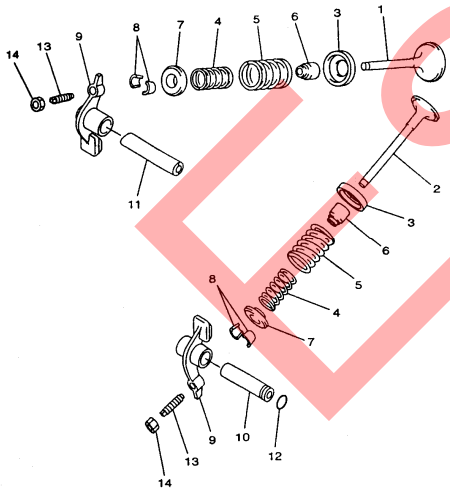
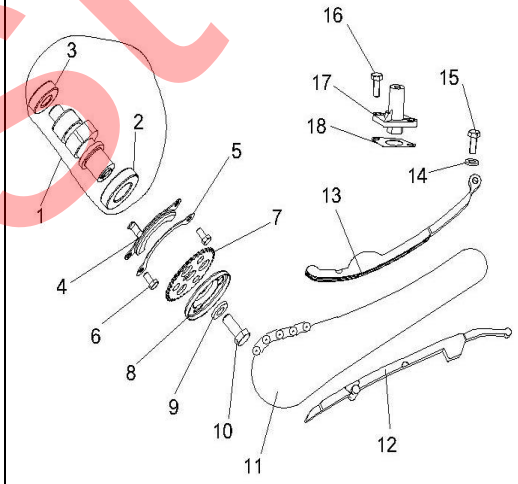
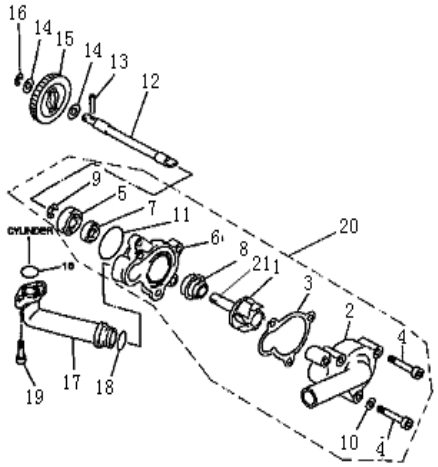
19 BUMPER & RACK P.29	20 CYLINDER P.31	21 CRANKSHAFT COMP P.32
		
22 VALVE P.33	**23 CAMSHAFT P.34**	**24 WATER PUMP P.35**
		

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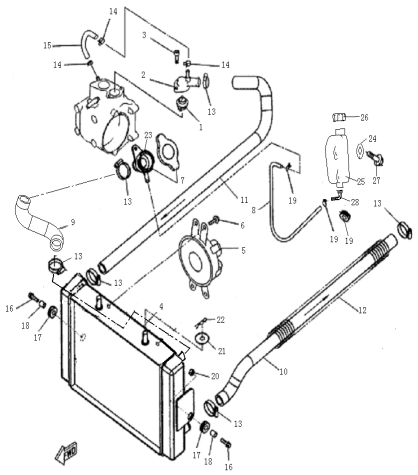
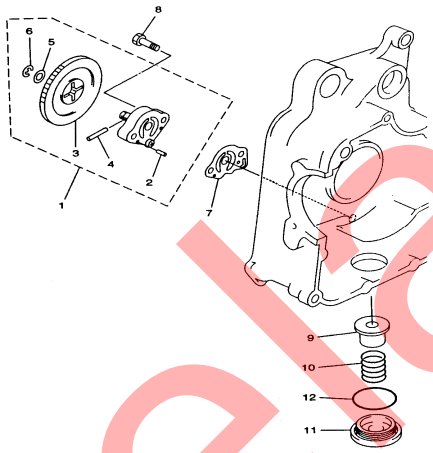
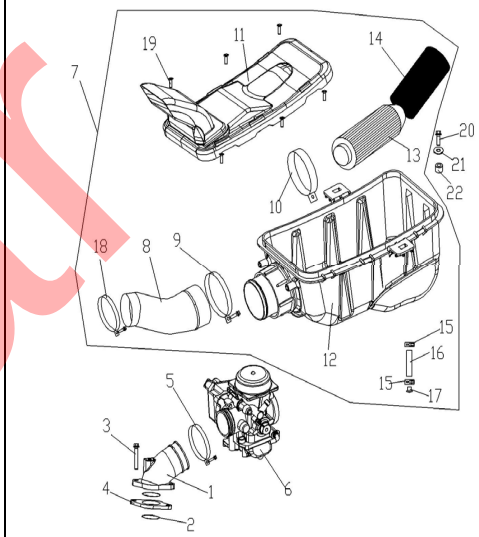
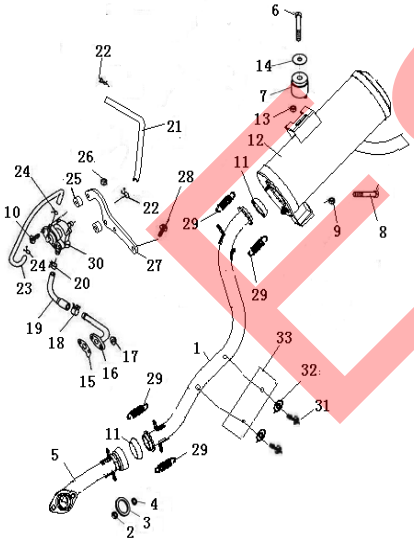
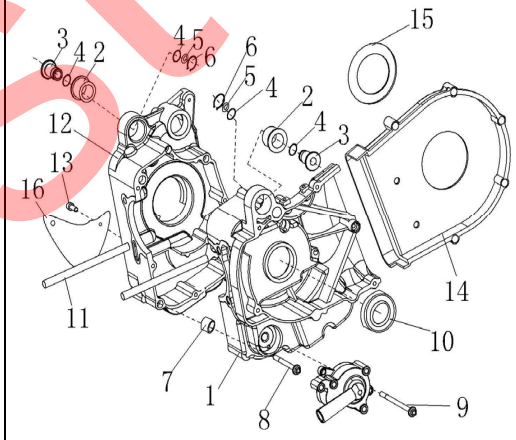
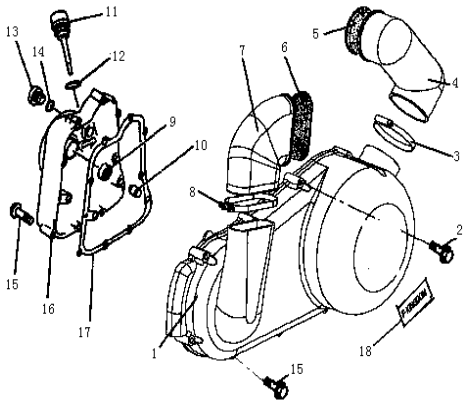
25 RADIATOR P.36	26 OIL PUMP P.38	27 AIR CLEANER P.39
		
28 EXHAUST P.41	**29 CRANKCASE P.43**	**30 LEFT & RIGHT COVER P.44**
		

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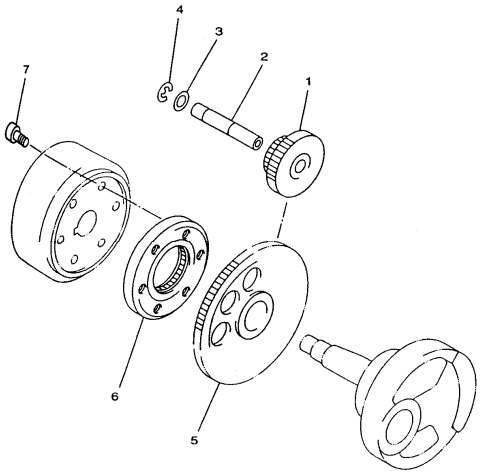
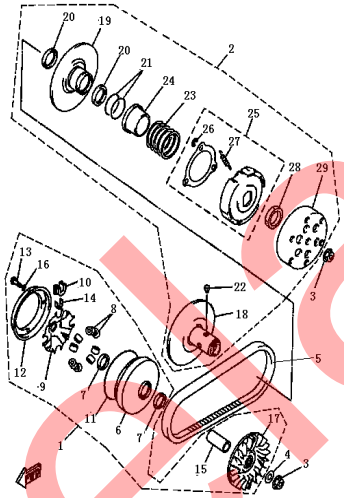
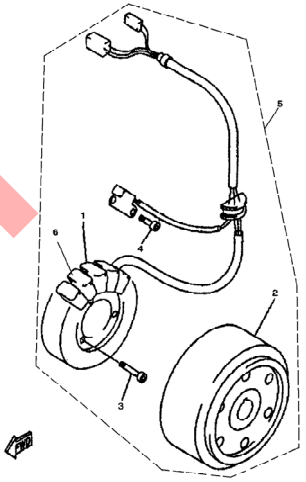
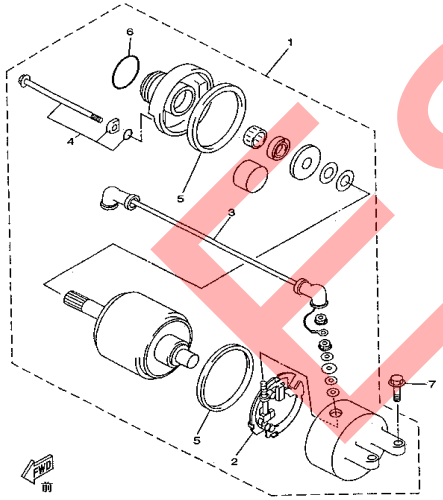
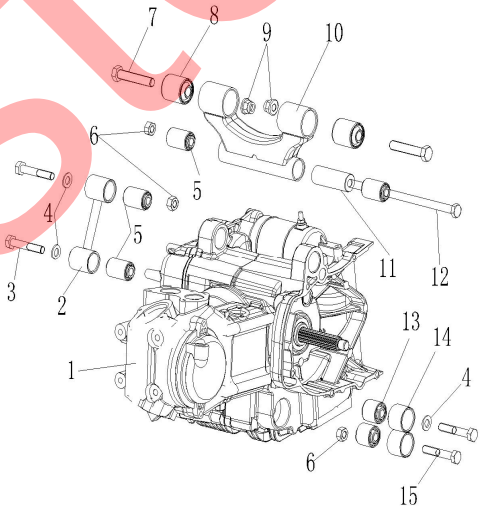
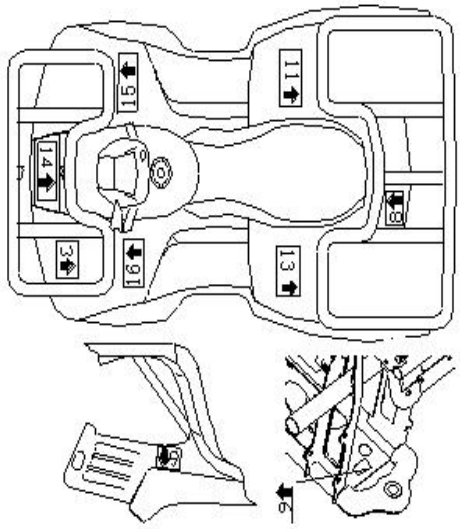
31 STARTER P.45	32 CLUTCH P.46	33 GENERATOR P.48
		
34 STARTING MOTOR P.49	**35 ENGINE P.50**	**36 WARNING LABEL P.51**
		

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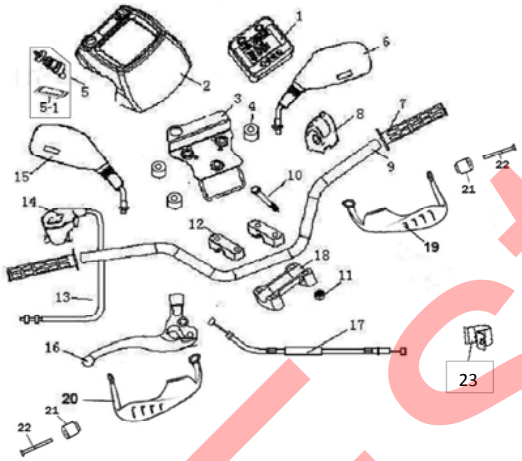
1 HANDLEBAR



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	5.1.01.0012	SPEEDOMETER	1	
2	6.2.01.0010	INSTRUMENT HOUSING	1	
3	1.4.01.0010	INSTRUMENT BRACKET	1	
4	6.2.01.0020	RUBBER BUSH	3	
5	5.3.01.0012	IGNITION SWITCH WITH KEY	1	
6	6.3.01.0010	REAR VIEW MIRROR LEFT	1	
7	4.4.01.0012	GRIP	2	
8	5.3.01.0026	SWITCH ASSY	1	
9	4.4.01.0022	HANDLE BAR	1	
10	0.01.00130	BOLT M8X60	4	
11	0.03.00130	NUT M8	4	
12	4.4.01.0030	HANDLE BAR CLAMP TOP	2	
13	4.5.01.0010	THROTTLE CABLE	1	
14	4.4.14.0010	THROTTLE CONTROL	1	
15	6.3.01.0020	REAR VIEW MIRROR RIGHT	1	
16	4.3.01.0010	PARKING HANDLE	1	
17	4.5.01.0021	PARKING LINE	1	
18	4.4.01.0050	HANDLE BAR CLAMP BOTTOM	1	
19	6.2.01.058001	HAND COVER LEFT	1	
20	6.2.01.062001	HAND COVER RIGHT	1	
21	6.2.01.0611	balancer weight	2	
22	0.02.00630	BOLT	2	
23	6.2.01.0630	CLIP	2	

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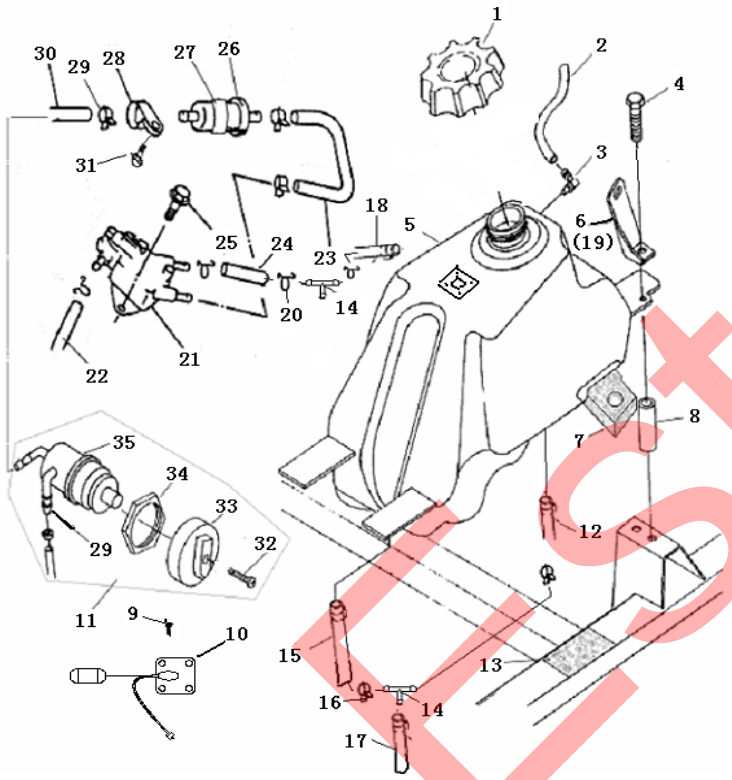
2 FUEL TANK



REF No	PART NO	DESCRIPTION	Q'TY	Remark
1	2.9.01.0010	FUEL CAP	1	
2	2.9.01.0020	VENT TUBE	1	
3	2.9.01.0030	VENT FITTING	1	
4	0.01.00230	BOLT M6X60	2	
5	2.9.01.2001	FUEL TANK	1	
6	2.9.01.0050	MOUNTING BRACKET LEFT	1	
7	2.9.01.0070	FOAM PAD	1	
8	2.9.01.0080	SPACER	2	
9	0.02.03150	BOLT M6X10	4	
10	2.9.01.2021	OIL SENSOR(waterproof)	1	
11	2.9.01.1101	FUEL VALVE ASSY	1	
12	2.9.01.0220	FUEL HOSE	1	
13	2.9.01.0090	MOUNTING PAD	2	
14	2.9.01.0230	T PIPE	2	
15	2.9.01.0100	FUEL HOSE	1	
16	6.4.01.0020	CLIP 11.5	5	
17	2.9.01.0240	FUEL HOSE	1	
18	2.9.01.0250	PIPEII	1	
19	2.9.01.0160	MOUNTING BRACKET RIGHT	1	
20	6.4.01.0040	CLIP 10	5	
21	2.9.01.0200	FUEL PUMP ASSY	1	
22	2.9.01.0210	FUEL LINE I	1	

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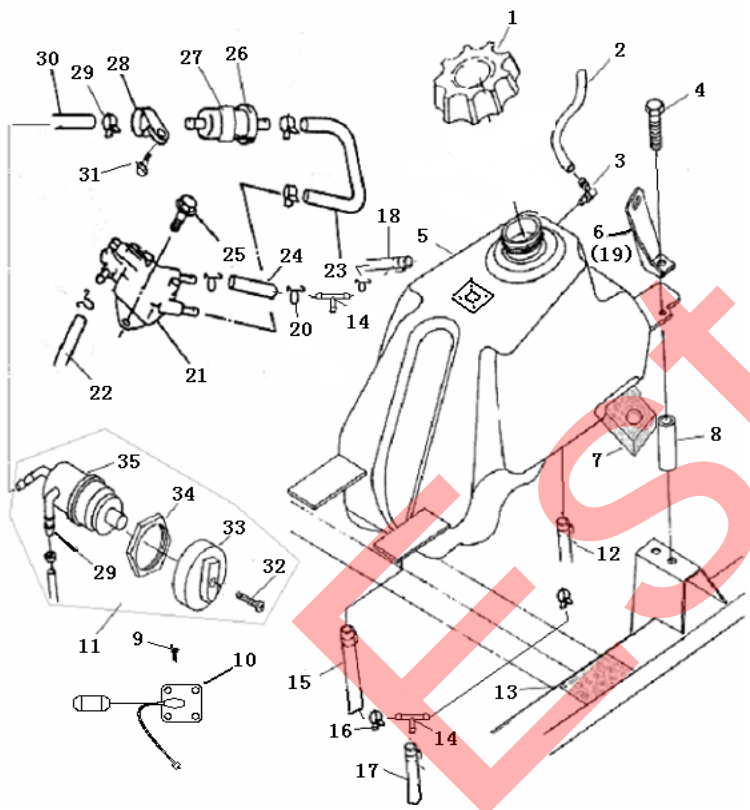
2 FUEL TANK



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23	2.9.01.0170	FUEL LINEII	1	
24	2.9.01.0280	PIPEI	2	
25	0.01.00330	BOLT M6X12	2	
26	2.9.01.0140	FUEL FILTER	1	
27	2.9.01.0190	FUEL FILTER PAD	1	
28	2.9.01.0150	CLAMP	1	
29	6.4.01.0090	HOSE CLAMP 12	9	
30	2.9.01.0130	FUEL LINE III	1	
31	0.01.00330	BOLT M6X12	1	
32	0.02.00130	SCREW M4x10	1	
33	2.9.01.1111	FUEL CONTROL KNOB (BLACK)	2	
34	2.9.01.1120	NUT	1	
35	2.9.01.1131	FUEL VALVE	1	

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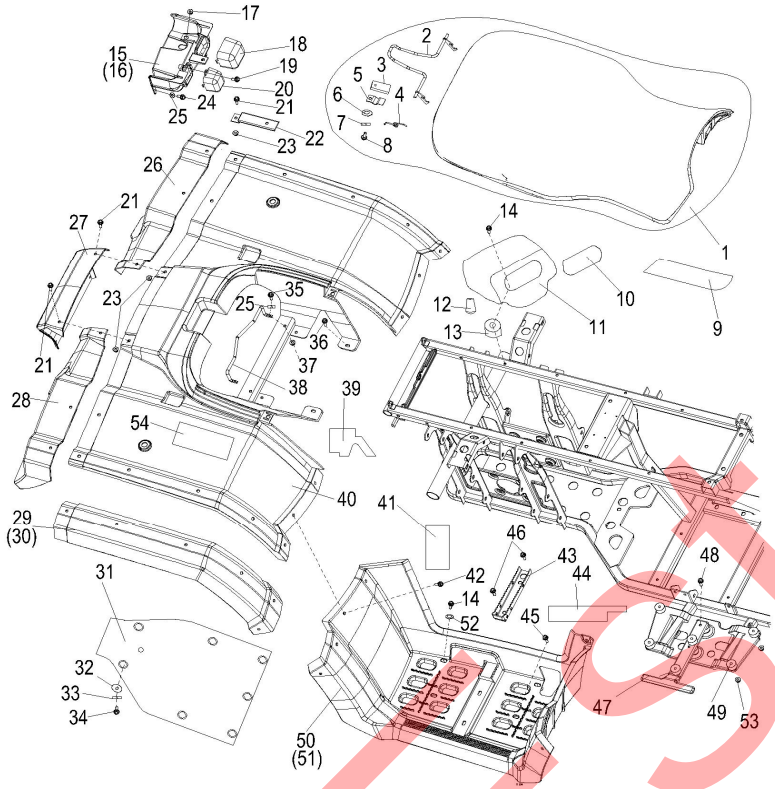
3 REAR FENDERS



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	6.1.01.0000	SEAT ASSY	1	
2	6.1.01.0030	LATCH ASSEMBLY	1	
3	6.4.01.0110	FICHE	2	
4	6.1.01.0020	SPRING	2	
5	6.1.01.0040	RETAINER CLIP	2	
6	0.04.00110	WASHER	2	
7	0.04.00610	WASHER	2	
8	0.01.00430	BOLT	2	
9	6.1.01.0060	HEAT INSULATOR	1	
10	6.2.01.0030	STORAGE BOX COVER	1	
11	6.2.01.0040	STORAGE BOX	1	
12	6.2.01.0190	PLUG	1	
13	2.5.01.0010	AIR CLEANER PAD	2	
14	0.01.00530	BOLT	6	
15	6.2.01.0240	TAILLIGHT COVER,R	1	
16	6.2.01.0210	TAILLIGHT COVER,L	1	
17	6.2.01.0020	RUBBER BUSH	4	
18	6.2.01.0220	SMALL TAILLIGHT CUP	2	
19	0.02.00630	BOLT	2	
20	6.2.01.0230	BIG TAILLIGHT CUP	2	
21	8.1.01.0010	BOLT	10	
22	1.4.01.0120	REAR STRENGTHEN PLATE	2	
23	0.03.00230	NUT M6	10	
24	0.02.00930	BOLT	8	
25	0.04.00210	WASHER	10	
26	6.2.01.0060	BOARD,REAR LIGHT, L.	1	
27	6.2.01.0070	BOARD，REAR CONNECT	1	
28	6.2.01.0080	BOARD,REAR LIGHT, R.	1	
29	6.2.01.0090	REAR MUD GUARD RIGHT	1	
30	6.2.01.0170	REAR MUD GUARD LEFT	1	
31	6.2.01.0110	PLASTIC PLATE	1	
32	8.8.01.0010	WASHER	7	

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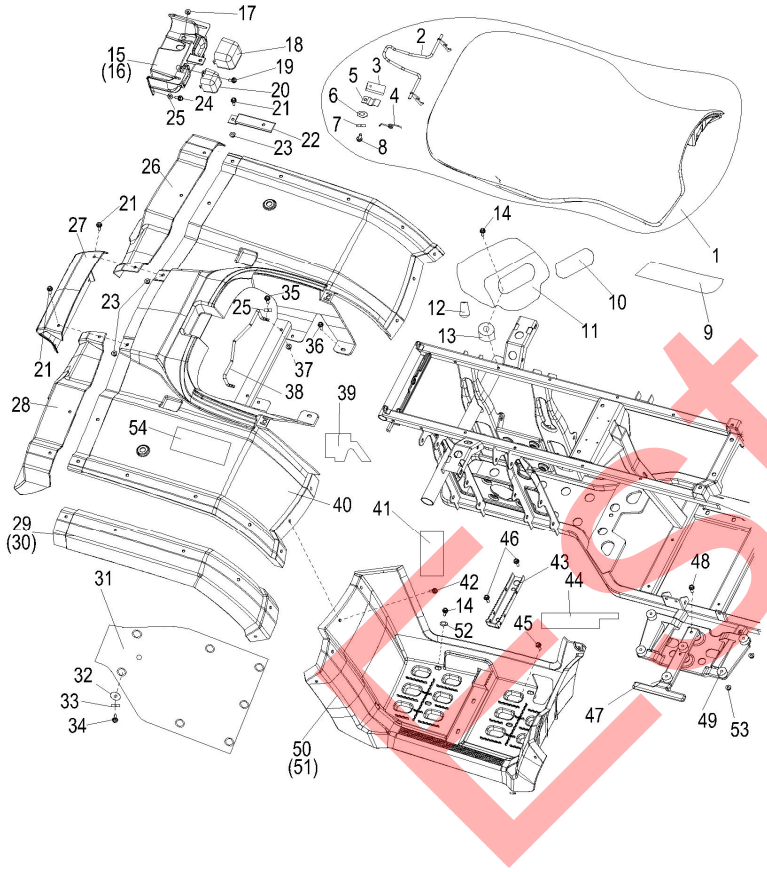
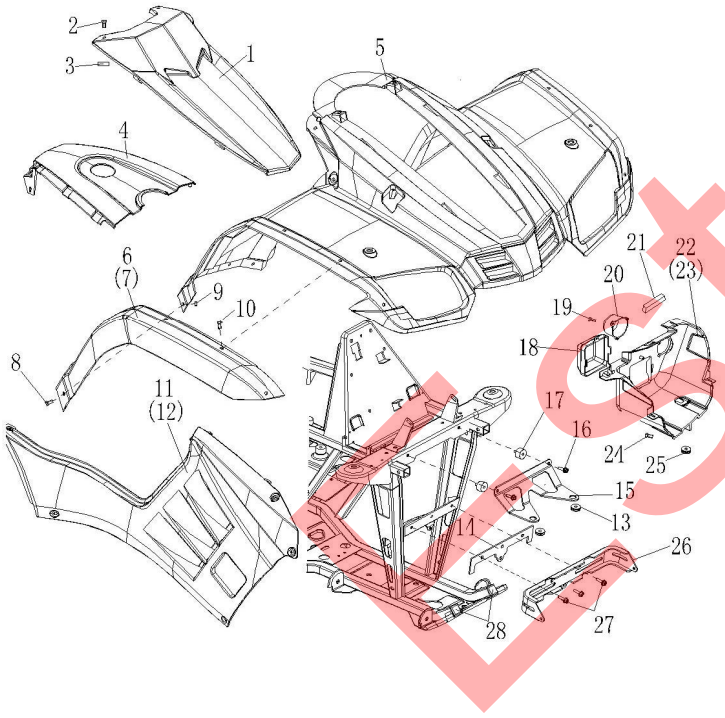
3 REAR BODY



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
33	0.04.00610	WASHER 6	7	
34	0.01.00430	BOLT	7	
35	0.02.00230	BOLT	2	
36	0.01.00330	BOLT	4	
37	0.03.00430	NUT	2	
38	6.2.01.0250	LATCH BRACKET	1	
39	6.2.01.0270	HEAT INSULATION B	1	
40	6.2.01.005001	REAR FENDERS(BLACK)	1	
41	6.2.01.0120	HEAT INSULATION E	1	
42	6.2.01.0570	SCREW	12	
43	1.5.01.0020	ANTISKID	2	
44	6.2.01.0280	HEAT INSULATION C	1	
45	0.01.01430	BOLT	4	
46	0.01.00630	BOLT	4	
47	1.5.01.0010	FOOTREST BRACKET	2	
48	0.01.00430	BOLT	4	
49	8.2.01.0010	RUBBER PAD	16	
50	6.2.01.0100	FOOTREST RIGHT	1	
51	6.2.01.0180	FOOTREST LEFT	1	
52	0.04.00110	WASHER	8	
53	0.03.00330	NUT	16	
54	6.2.01.0150	HEAT INSULATION D	1	

Estelar

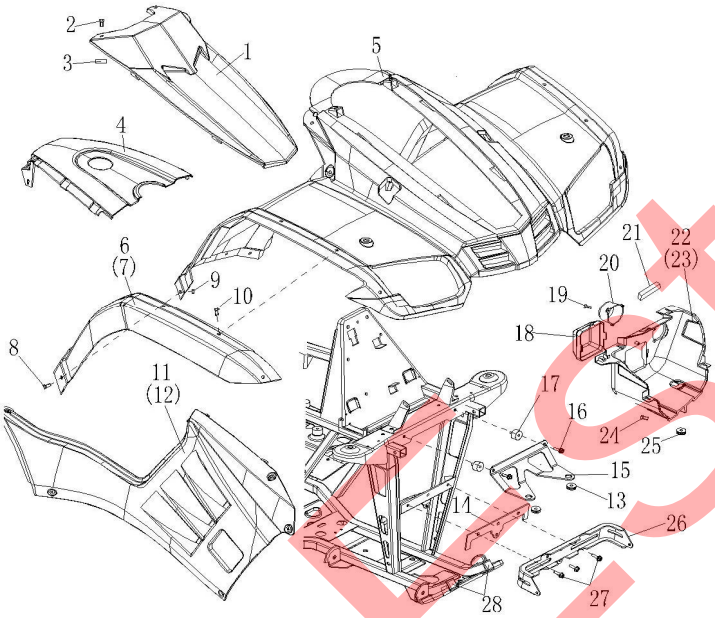
4 FRONT BODY



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	6.2.01.029001	FRONT COVER (BLACK)	1	
2	0.02.01130	BOLT ST4.8X16	4	
3	8.2.01.0130	FICHE	4	
4	6.2.01.042001	PLATE TANK (BLACK)	1	
5	6.2.01.003001	FRONT BODY (BLACK)	1	
6	6.2.01.0330	MUD GUARD RIGHT	1	
7	6.2.01.0340	MUD GUARD LEFT	1	
8	8.1.01.0010	BOLT M6X20	16	
9	0.03.00230	NUT M6	16	
10	6.2.01.0570	SCREW	12	
11	6.2.01.032001	SIDE COVER RIGHT (BLACK)	1	
12	6.2.01.031001	SIDE COVER LEFT (BLACK)	1	

Estelar

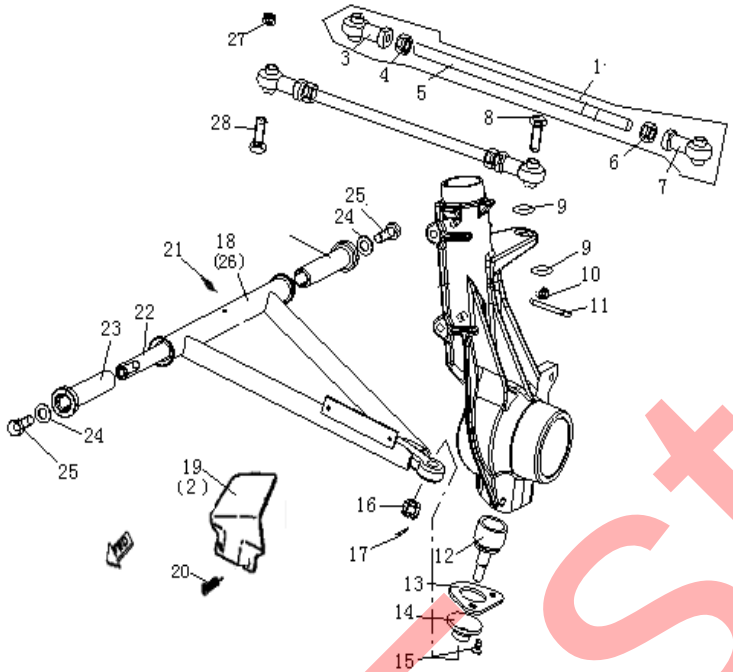
4 FRONT BODY & FRAME



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
13	6.2.01.0020	RUBBER BUSH	2	
14	2.6.01.0200	SPACER RUBBER	1	
15	2.6.01.0180	UP BRACKET RADIATOR	1	
16	0.01.00330	BOLT	2	
17	8.2.01.0010	RUBBER PAD	2	
18	6.2.01.0370	BIG FRONT LIGHT CUP	2	
19	0.02.00930	BOLT ST4.2X12	4	
20	6.2.01.0380	SMALL FRONT LIGHT CUP	2	
21	6.2.01.0400	CUSHION	2	
22	6.2.01.0410	FRONT LIGHT COVER,R	1	
23	6.2.01.0390	FRONT LIGHT COVER,L	1	
24	0.02.01030	BOLT ST4.8X12	8	
25	6.2.01.0020	RUBBER BUSH	4	
26	2.6.01.0192	DOWN BRACKET RADIATOR	1	
27	0.01.00630	BOLT M6X20	3	
28	6.2.01.0430	PLUNG	2	

Estelar

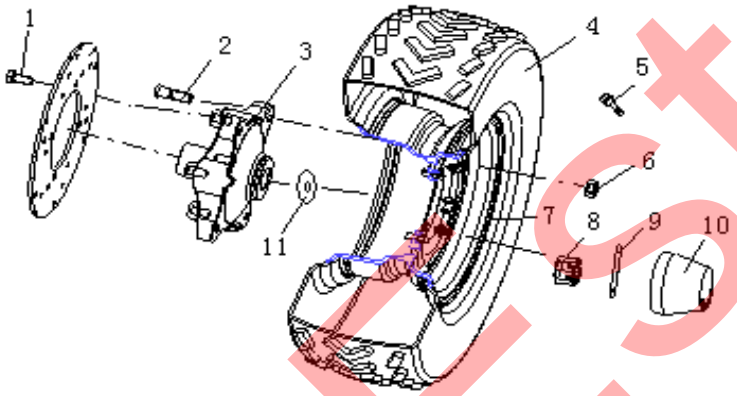
5 A-ARM



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	3.1.01.1000	TIE ROD ASSY	2	
2	6.2.01.0450	A - ARM SHIELD RIGHT	1	
3	3.1.01.1040	TIE ROD END B	2	
4	0.03.01320	NUT(RIGHT)	2	
5	3.1.01.1020	TIE ROD	2	
6	8.2.01.0020	NUT(LEFT)	2	
7	3.1.01.1010	TIE ROD END A	2	
8	0.01.00733	BOLT M10X1.25X55	2	
9	0.04.00410	WASHER	4	
10	0.03.01030	NUT M10X1.25	2	
11	0.08.02300	COTTER PIN	2	
12	4.2.01.1010	BALL JOINT STUD	2	
13	4.2.01.1020	BALL JOINT MOUNTING BRACKET	2	
14	4.2.01.1030	BALL JIONT CUP	2	
15	0.02.00830	BOLT M6X12	4	
16	0.03.01030	NUT M10	2	
17	0.08.00100	COTTER PIN	2	
18	1.3.01.1010	A-ARM LEFT	1	
19	6.2.01.0440	A - ARM SHIELD LEFT	1	
20	0.02.00630	SCREW M5X12	4	
21	8.5.01.0010	GREASE FITTING	2	
22	1.3.01.1020	A-ARM PIVOT SHAFT	2	
23	1.3.01.1030	BUSHING	4	
24	0.04.00810	WASHER 10	4	
25	8.1.01.0030	BOLT M10X25	4	
26	1.3.01.1050	A-ARM RIGHT	1	
27	0.03.00530	NUT M10X1.25	2	
28	0.01.02730	BOLT M10X1.25X55	2	

Estelar

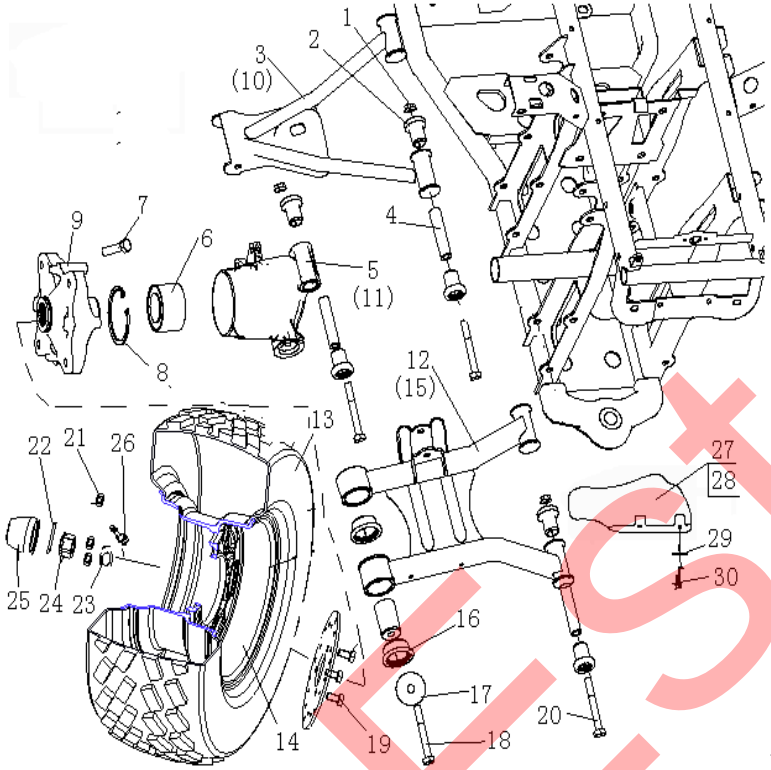
6 WHEEL FRONT



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	0.02.02430	BOLT M8X20	8	
2	8.1.01.0050	WHEEL STUD(only for aluminum wheel)	8	
3	4.1.01.0012	HUB ASSY , FRONT	2	
4	4.1.01.0120	TIRE FRONT(OFF-ROAD)	2	not available
	4.1.01.0130	TIRE FRONT(ON-ROAD)	2	not available
5	4.1.01.0210	PLUG PIPE	2	
6	8.2.01.0040	NUT M10X1.25 (only for aluminum wheel)	8	
7	4.1.01.0182	WHEEL FRONT(aluminum wheel)	2	
8	8.2.01.0150	SLOTTED NUT M16X1.5	2	
9	0.08.00200	COTTER PIN	2	
10	6.2.01.0470	HUB CAP	2	
11	0.04.03450	WASHER	2	

Estelar

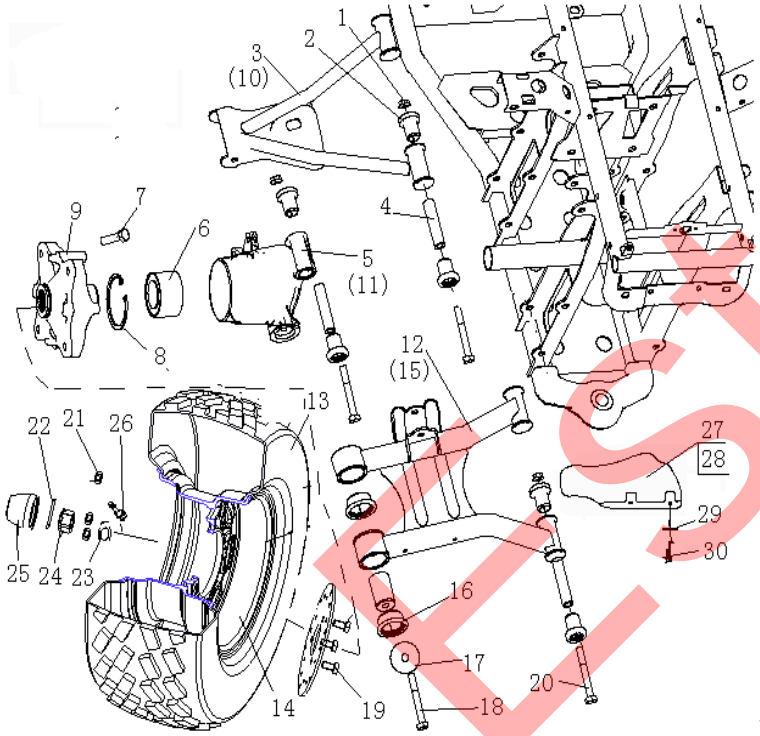
7 WHEEL REAR



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	0.03.00530	NUT M10X1.25	8	
2	6.2.09.0050	BUSHINGII	20	
3	1.3.09.1000	TOP , SWING ARM,LEFT	1	
4	1.3.09.0020	BUSHING 16x74	10	
5	4.1.09.0031	WHEEL BOSS,LEFT (EEC)	1	
6	0.05.02600	BEARING	2	
7	8.1.01.0050	WHEEL STUD(only for aluminum wheel)	8	
8	0.04.03810	WASHER 75	2	
9	4.1.01.0081	HUB ASSY, REAR	2	
10	1.3.09.3000	TOP,SWING ARM,RIGHT	1	
11	4.1.09.0011	WHEEL BOSS,RIGHT (EEC)	1	
12	1.3.09.2000	DOWN,SWING ARM,LEFT	1	
13	4.1.01.0160	TIRE REAR(ON-ROAD)	2	not available
13	4.1.01.0150	TIRE REAR(OFF-ROAD)		not available
14	4.1.09.0070	RIM REAR(aluminum wheel)	2	
15	1.3.09.4000	DOWN,SWING ARM,RIGHT	1	
16	6.2.09.0060	BUSHING III	8	
17	8.8.09.0010	WASHER 10.5x49x2.5	4	
18	0.01.12433	BOLT M10x65	4	
19	0.02.02430	BOLT M8X20	8	
20	0.01.12133	BOLT M10x1.25x95	10	
21	8.2.01.0040	WHEEL LOCKNUT (only for aluminum wheel)	8	
22	0.08.00300	COTTER PIN	2	
23	8.8.09.0030	WASHER 19.5x36x3	2	
24	8.2.09.0010	NUT SLOTTED M19x1.5	2	
25	6.2.01.0470	HUB CAP	2	
26	4.1.01.0210	PLUG PIPE	2	

Estelar

7 WHEEL REAR



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
27	6.2.09.0030	SHIELD LEFT	1	
28	6.2.09.0040	SHIELD RIGHT	1	
29	0.04.03710	WASHER	4	
30	0.02.00630	BOLT	4	

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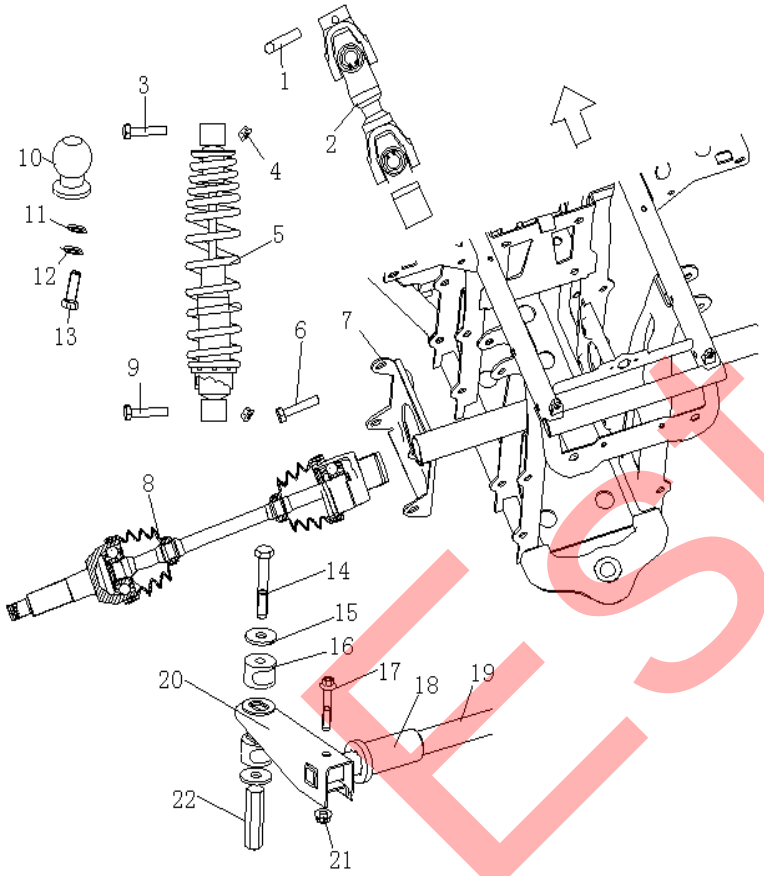
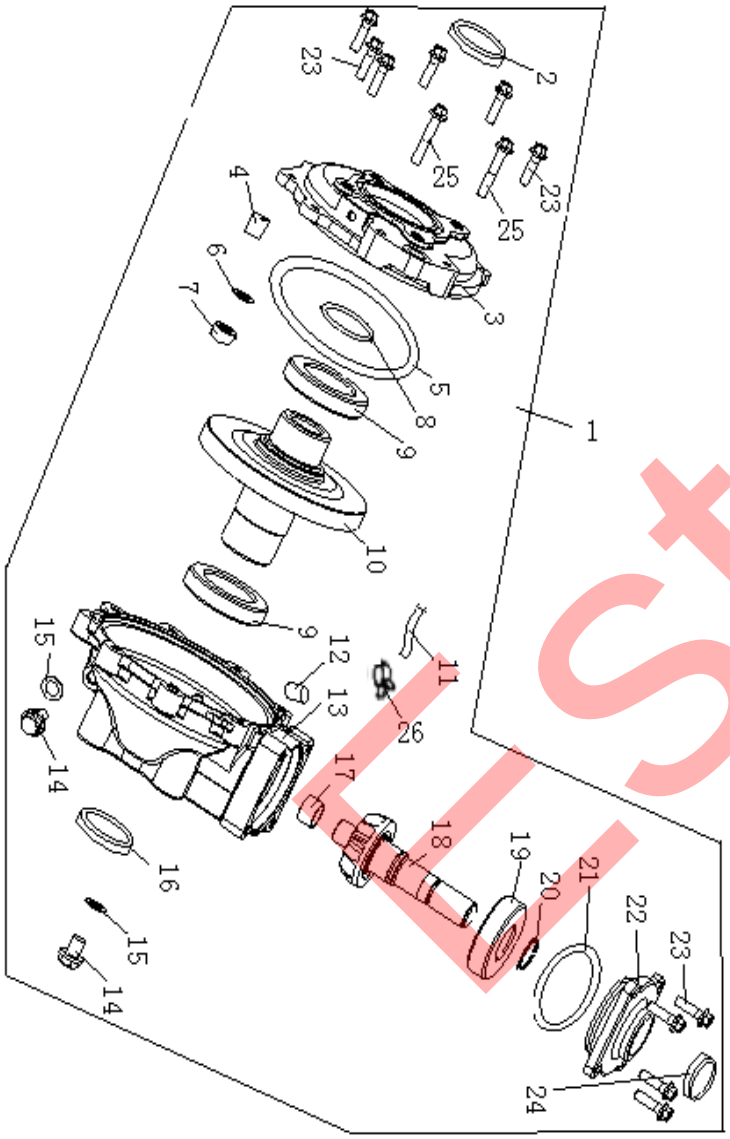
8 BACK-WHEEL DRIVE



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	3.1.01.0040	ROLL PIN	1	
2	3.1.09.0010	GIMBAL JOINT	1	
3	0.01.01733	BOLT M10x1.25x60	2	
4	0.03.00530	NUT M10X1.25	4	
5	4.2.09.0020	ABSORBER REAR(black color)	2	
6	0.02.04330	BOLT M12X25	8	
7	1.3.09.0010	STATOR	1	
8	3.1.09.0020	BACK DRIVE SHAFT	2	
9	0.01.02730	BOLT M10x1.25x55	2	
10	8.2.01.0060	BALL NUT	1	
11	0.04.01810	WASHER 16	1	
12	0.04.02650	WASHER 16	1	
13	0.01.03150	BOLT	1	
14	0.01.11933	BOLT	4	
15	8.8.09.0020	WASHER	8	
16	6.2.09.0010	BALANCER BUFFER	8	
17	0.01.01230	BOLT	2	
18	6.2.09.0020	BUSHINGI	2	
19	1.4.09.0010	BALANCER TUBE	1	
20	1.4.09.0020	BALANCER BRACKET	2	
21	0.03.00130	NUT	2	
22	1.4.09.0030	BALANCER COUPLING	2	

Estolar

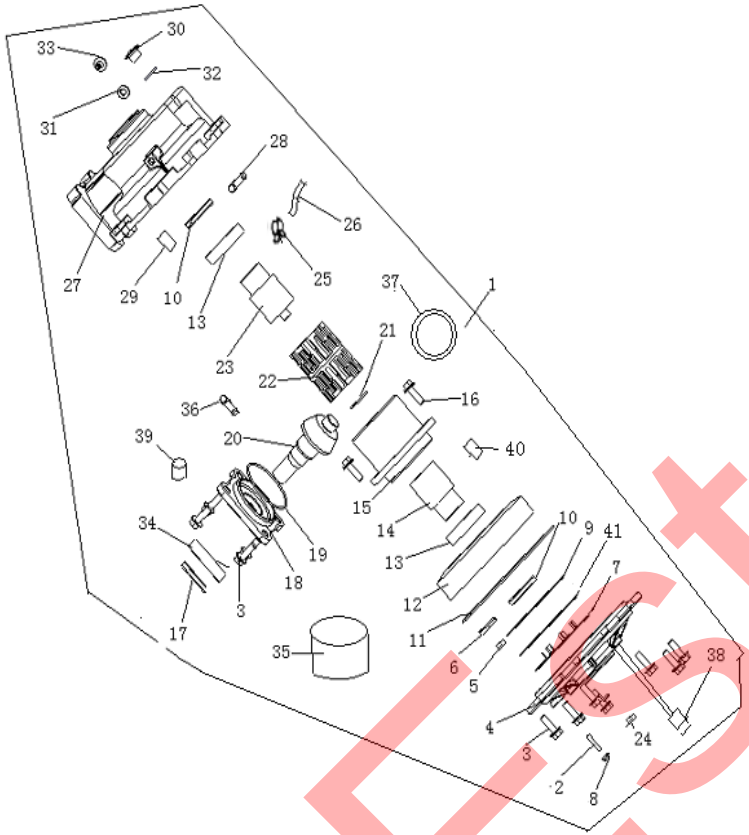
9 REAR GEAR-BOX



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	3.3.09.0000	REAR GEARBOX ASSY	1	
2	8.9.01.0020	SEAL 50X70X8	1	
3	3.3.01.0010	OUTPUT COVER	1	
4	3.2.01.0010	DOWEL PIN	1	
5	8.3.01.0020	O-RING 176X2.65	1	
6	8.8.01.0040	WASHER	1	
7	8.8.01.0050	WASHER	1	
8	3.3.01.0040	THRUST BUTTON	1	
9	0.05.00500	BEARING 110	2	
10	3.3.09.0020	RING GEAR	1	
11	3.3.01.0060	VENT	1	
12	3.3.01.0070	BEARING	1	
13	3.3.01.0080	DRIVE HOUSING	1	
14	8.1.01.0060	OIL PLUG	2	
15	8.8.01.0060	WASHER	2	
16	8.9.01.0020	SEAL 50X70X8	1	
17	0.08.00600	BUSHING P23X20X15	1	
18	3.3.09.0010	PINION SHAFT	1	
19	0.05.00600	BEARING 6306ST	1	
20	8.7.01.0010	O RING 30	1	
21	8.3.01.0030	O-RING 79X4	1	
22	3.3.01.0130	INPUT COVER	1	
23	0.01.03430	BOLT M8X28	10	
24	3.4.01.0120	SEAL 25X35X7	1	
25	0.01.01230	BOLT M8X45	2	
26	6.4.01.0040	CLIP 10	2	

Estel

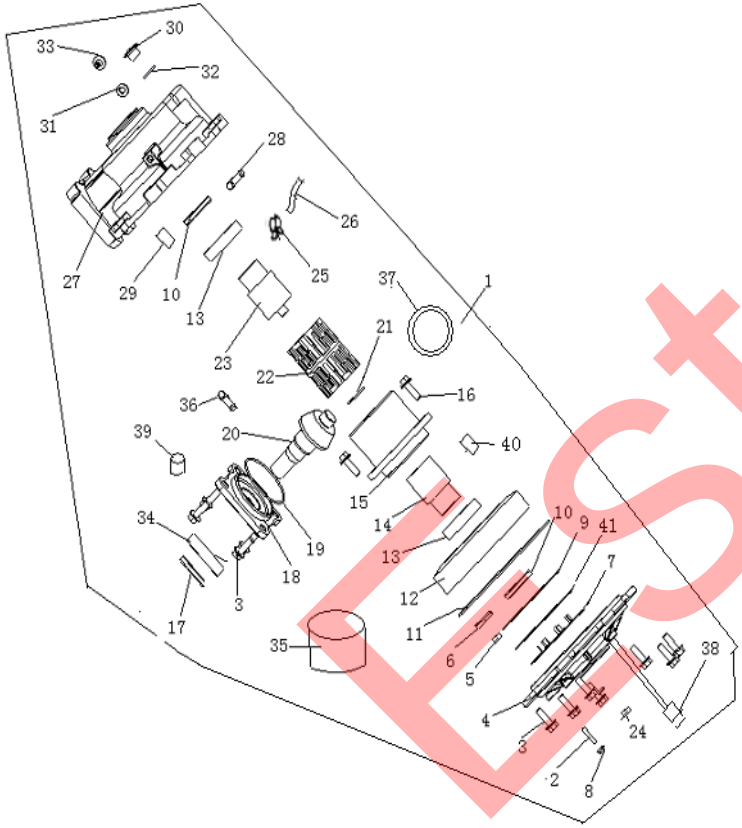
10 FRONT GEAR-BOX(2007.2开始)



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	3.4.01.0001	FRONT GEAR-BOX	1	
2	0.02.02030	BOLT M5x25	1	
3	0.01.05230	BOLT M8x25	11	
4	3.4.01.0010	FRONT GEAR-BOX COVER	1	
5	3.4.01.0020	ADJUST CHUNK	1	
6	3.4.01.0030	COPPER CHIP	1	
7	3.4.01.0040	REVOLVE CHIP	1	
8	0.03.02050	NUT M5	1	
9	3.4.01.0060	RING WASHER 98	1	
10	3.4.01.0070	SEAL 35x47x7	2	
11	3.4.01.0080	O-RING 170x2.3	1	
12	3.4.01.0280	OUTPUT GEAR	1	
13	0.05.02500	BEARING 6007	2	
14	3.4.01.0100	INNER SPINDLE,RIGHT	1	
15	3.4.01.0110	CONJUNCTION BULK	1	
16	0.02.02730	BOLT M8x20	6	
17	3.4.01.0120	SEAL 25X35X7	1	
18	3.4.01.0130	INPUT GEAR COVER	1	
19	3.4.01.0140	O-RING 70x2.2	1	
20	3.4.01.0150	INPUT GEAR	1	
21	3.4.01.0160	NEEDLE BEARING 17x30x2	1	
22	3.4.01.0170	IMMOBILITY SHELF	1	
23	3.4.01.0180	INNER SPINDLE,LEFT	1	
24	3.4.01.0190	WASHER 12	1	
25	6.4.01.0040	CLIP 10	1	
26	3.3.01.0060	VENT	1	
27	3.4.01.0200	DRIVE HOUSING	1	

Estelar

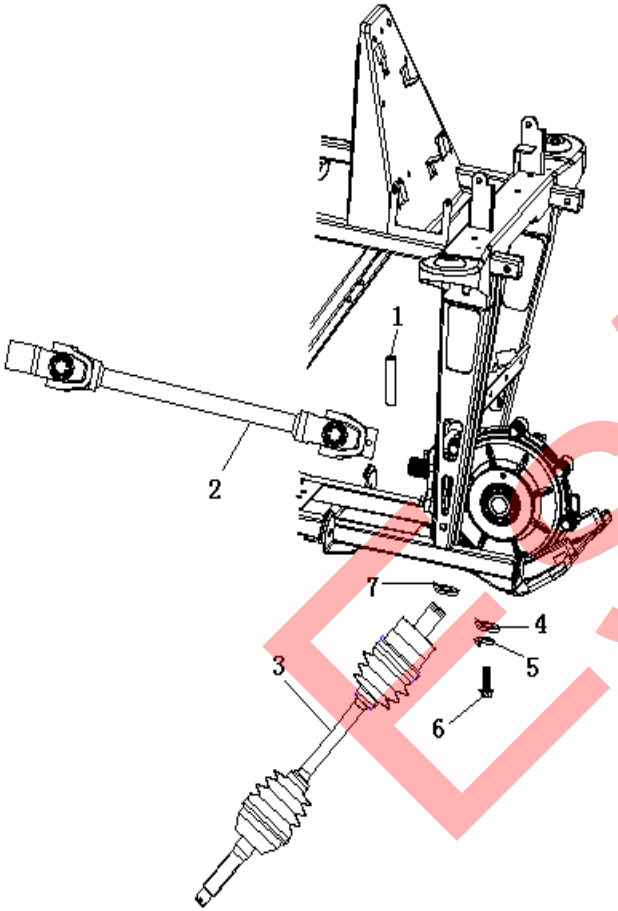
10 FRONT GEAR-BOX(2007.2开始)



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
28	3.3.01.0070	BEARING	1	
29	3.2.01.0010	DETENT PIN	1	
30	2.2.01.0190	OIL PLUG	1	
31	8.8.01.0140	WASHER B	1	
32	0.06.00400	O-RING 14X2.65	1	
33	3.2.01.0480	DRAIN SCREW	1	
34	0.05.00600	BEARING 6306	1	
35	3.4.01.0240	BUSHING P84x89x46.5	1	
36	3.4.01.0270	ROLLER	14	
37	3.4.01.0300	IMMOBILITY SHELF SPRING	2	
38	3.4.01.0250	SOCKET	1	
39	3.4.01.0230	BUSHING P16x20x12.5	1	
40	3.4.01.0220	BUSHING P17x19x10	1	
41	3.4.01.0050	WASHER 95	1	

Estelar

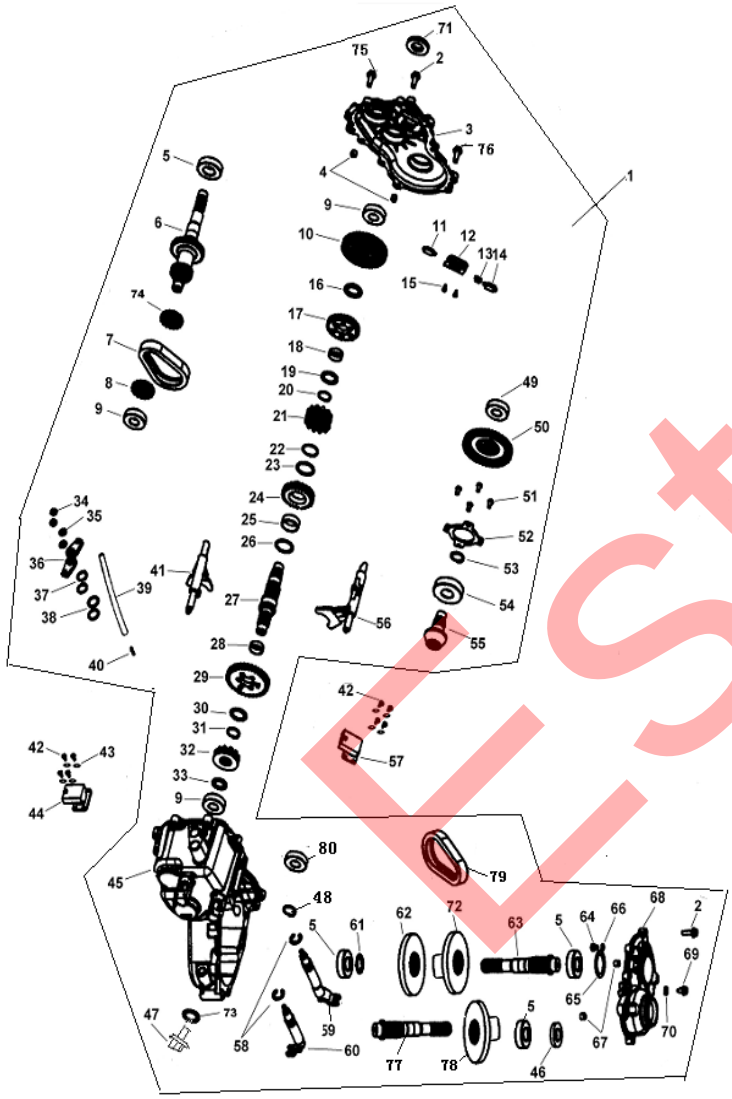
11 FRONT-WHEEL DRIVE



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	3.1.01.0040	ROLL PIN 8x40	1	
2	3.1.01.0050	GIMBAL JOINT ASSY	1	
3	4.1.01.0250	FRONT DRIVE SHAFT	2	
4	0.04.00410	WASHER 10	4	
5	0.04.00810	WASHER 10	4	
6	8.1.01.0030	BOLT M10X25	4	
7	4.1.01.0260	RING WASHER II	2	

Estelar

12 TRANSMISSION



REF. No.	PART NO	DESCRIPTION	Q'TY	Remark
1	3.2.09.0001	TRANSMISSION ASSY	1	
2	0.01.03430	BOLT M8X28	17	
3	3.2.01.0040	MAIN COVER	1	
4	3.2.01.0010	DETENT PIN	2	
5	0.05.00700	BEARING 6205c3	4	
6	3.2.01.0051	INPUT SHAFT	1	
7	3.2.01.0060	CHAIN	1	
8	3.2.01.0070	LOW GEAR 16T	1	
9	0.05.00800	BEARING 6204	3	
10	3.2.01.0080	GEAR,HELICAL 35T	1	
11	3.2.01.0090	INTERLOCK PIN	2	
12	3.2.01.0100	INTERLOCK BRACKET	1	
13	3.2.01.0110	SPRING	1	
14	3.2.01.0090	INTERLOCK PIN	1	
15	0.02.00630	SCREW M5X12	2	
16	8.8.01.0070	SPACER	1	
17	3.2.01.0141	HIGH GEAR 31T	1	
18	8.4.01.0010	NEEDLE BEARING 25	1	
19	8.8.01.0080	WASHER	1	
20	0.04.01310	RING WASHER	1	
21	3.2.01.0170	SHIFTER GEAR(PINACOID)	1	
22	0.04.01410	RING WASHER	1	
23	8.8.01.0090	WASHER	1	
24	3.2.01.0190	SPROCKET 24T	1	
25	8.4.01.0020	NEEDLE BEARING 25	1	
26	8.8.01.0090	WASHER	1	
27	3.2.01.0220	SHAFT	1	

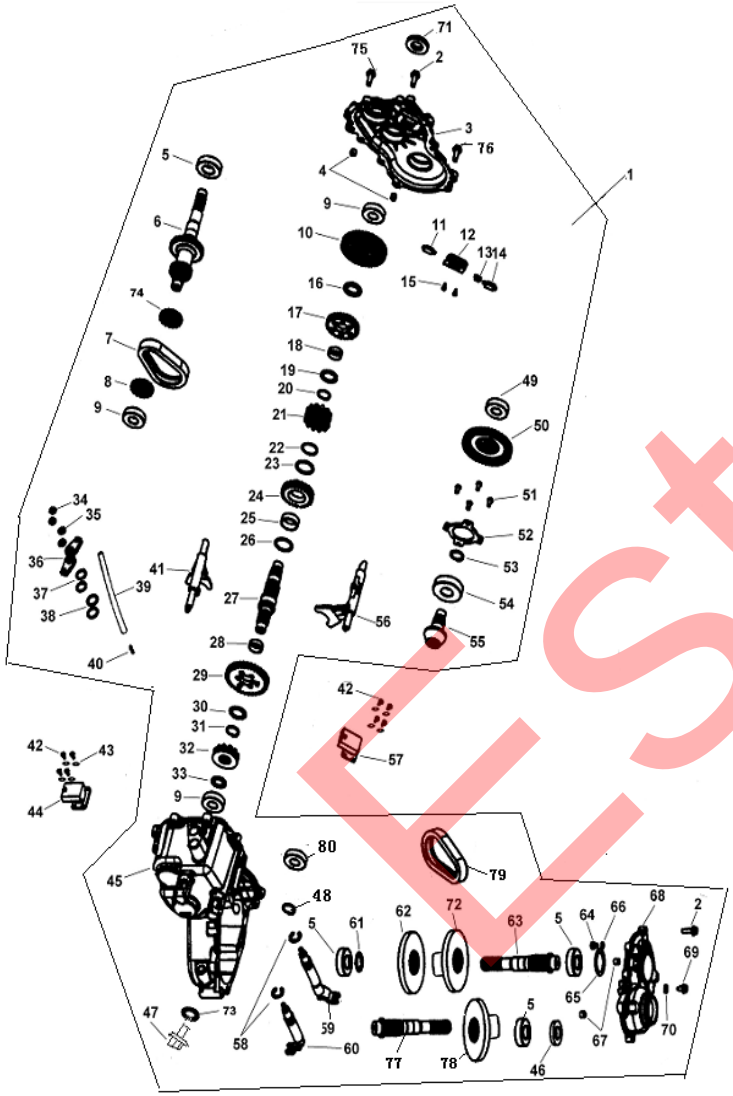
Estelar

12 TRANSMISSION

REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
28	8.4.01.0010	NEEDLE BEARING 25	1	
29	3.2.01.0230	LOW GEAR 35T	1	
30	8.8.01.0090	WASHER	1	
31	0.04.01310	RING WASHER	1	
32	3.2.01.0250	SHIFTER GEAR (MONOHEDRAL)	1	
33	8.8.01.0100	WASHER	1	
34	0.03.00130	NUT M8	2	
35	0.04.00310	WASHER 8	2	
36	3.2.01.0200	SPLINE BOARD	2	
37	0.04.01510	RING WASHER	2	
38	8.8.01.0110	WASHER	2	
39	3.2.01.0290	VENT TUBE	1	
40	3.2.01.0300	VENT TUBE FITTING	1	
41	3.2.01.0310	SHIFT FORK HIGH/REVERSE	1	
42	0.02.00130	SCREW M4	8	
43	0.04.01610	WASHER 4	8	
44	5.3.01.0030	GEAR INDICATOR SWITCH , UP	1	
45	3.2.01.0321	GEARCASE,RH	1	
46	8.9.01.0050	SEAL 25X47X8	4	
47	8.1.01.0170	BOLT	1	
48	0.06.00400	O-RING	2	
49	0.05.00800	BEARING 6204C3	1	
50	3.2.01.0340	TRANSITION GEAR 46T	1	
51	0.02.00430	SCREW M6X10	4	
52	3.2.01.0350	BEARING RETAINER PLATE	1	
53	8.7.01.0020	RING WASHER	1	
54	0.05.01000	BEARING 6305ST	1	

Estelar

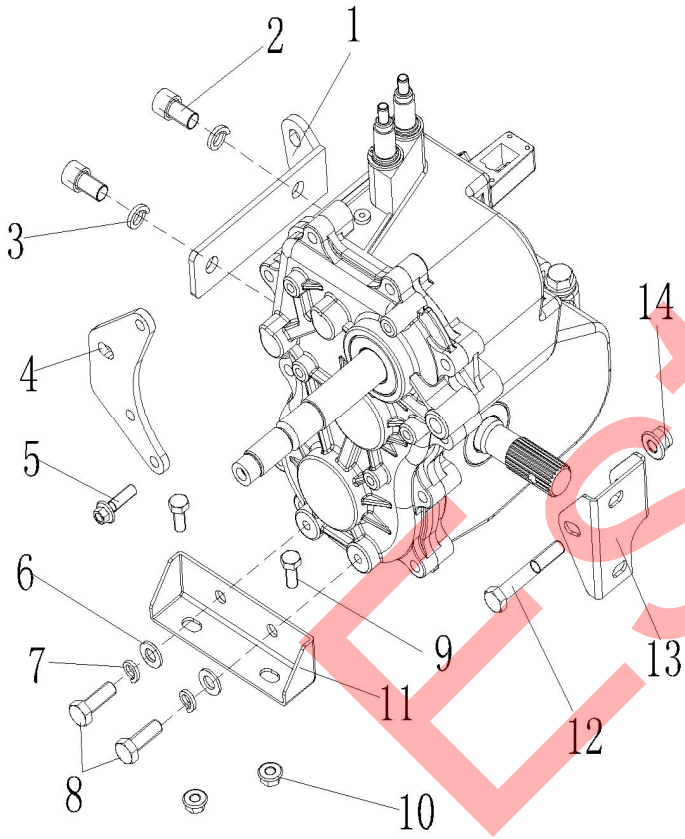
12 TRANSMISSION



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
55	3.2.01.0370	PINION SHAFT 10T	1	
56	3.2.01.0380	SHIFT FORK LOW	1	
57	5.3.01.0260	GEAR INDICATOR SWITCH , DOWN	1	
58	0.04.01910	RING WASHER	2	
59	3.2.01.0390	SHIFT ROD LOW	1	
60	3.2.01.0400	SHIFT ROD HIGH/REVERSE	1	
61	8.8.01.0120	WASHER	1	
62	3.2.01.0420	GEAR	1	
63	3.2.09.0010	SHAFT REAR OUTPUT	1	
64	3.2.01.0440	THRUST BUTTON	1	
65	8.8.01.0130	WASHER 1	1	
66	8.8.01.0050	WASHER 2	1	
67	3.2.01.0010	DETENT PIN	1	
68	3.2.01.0471	COVER	1	
69	3.2.01.0480	DRAIN SCREW	1	
70	8.8.01.0140	WASHER B	1	
71	8.9.01.0050	SEAL 25X47X8	4	
72	3.2.01.0550	REAR OUTPUT SPROCKET	1	
73	8.8.01.0060	WASHER A	1	
74	3.2.01.0510	SPROCKET	1	
75	0.01.01130	BOLT M8X33	3	
76	0.01.03630	BOLT M8X28	1	
77	3.2.01.0530	SHAFT FRONT OUTPUT	1	
78	3.2.01.0540	FRONT OUTPUT SPROCKET	1	
79	3.2.01.0520	CHAIN	1	
80	3.2.01.0560	BUSHING P22x19x20	1	

Estelar

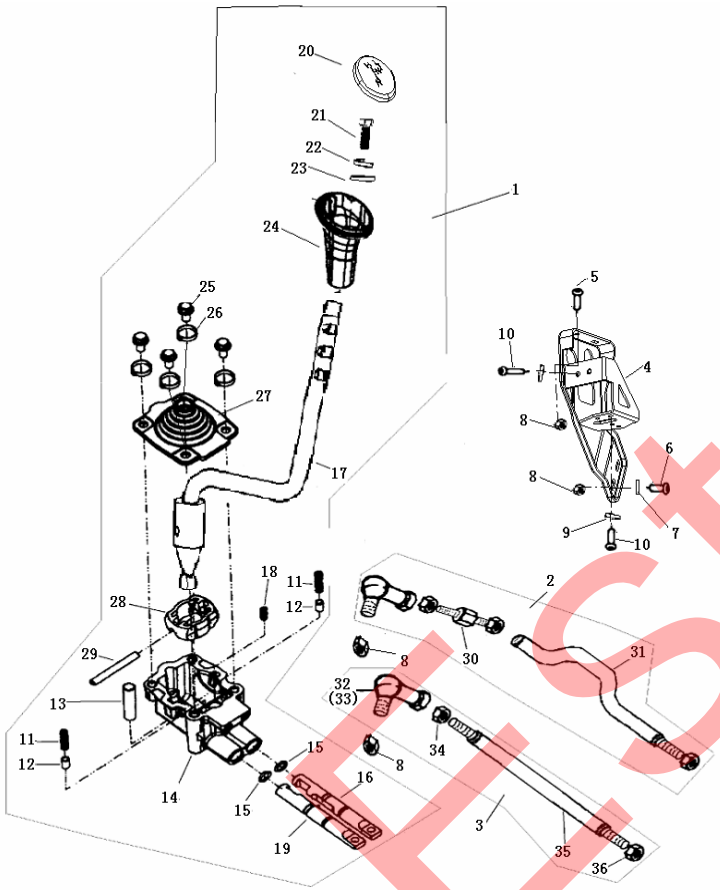
13 SUPPORT BRACKET



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	2.7.01.0010	GEARBOX BRACKET RIGHT	1	
2	0.02.00330	BOLT M12X20	2	
3	0.04.00910	WASHER 12	2	
4	2.7.01.0020	GEARBOX BRACKET LEFT	1	
5	0.01.01130	BOLT M8X33	3	
6	0.04.00410	WASHER	2	
7	0.04.00810	WASHER10	2	
8	0.01.01930	BOLT M10X20	2	
9	0.01.00930	BOLT M8X20	2	
10	0.03.00130	NUT M8	2	
11	2.7.01.0030	GEARBOX BRACKET DOWN	1	
12	0.01.02930	BOLT M10X1.25X68	2	
13	2.7.01.0040	GEARBOX BRACKET UP	1	
14	0.03.00530	NUT M10	2	

Estelar

14 SHIFT ROD



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	4.6.01.1000	SHIFTER ASSY MOUNTING	1	
2	4.6.01.3000	SHIFTER MOUNTING ROD B	1	
3	4.6.01.4000	SHIFTER MOUNTING ROD A	1	
4	4.6.01.0020	SHIFTER MOUNTING BRACKET	1	
5	0.01.02530	BOLT M6X40	2	
6	0.01.02430	BOLT M6X35	2	
7	0.04.00110	WASHER 6	1	
8	0.03.00330	NUT M6	8	
9	0.04.00610	WASHER 6	4	
10	0.01.00430	BOLT M6X15	4	
11	4.6.01.1080	BIG SPRING	2	
12	4.6.01.1090	DETENT PIN	2	
13	4.6.01.1100	DOWEL PIN	1	
14	4.6.01.1110	SHIFTER PEDESTAL	1	
15	8.3.01.0040	O-RING	2	not available
16	4.6.01.1130	SELECTOR SLIDES HIGH	2	
17	4.6.01.3020	SHIFT LEVER	1	
18	4.6.01.1070	SMALL SPRING	1	
19	4.6.01.1140	SELECTOR SLIDES LOW	1	
20	4.6.01.1010	BOOT	1	
21	0.01.00430	BOLT M6X15	2	
22	0.04.00610	WASHER 6	1	
23	0.04.00110	WASHER 6	1	
24	4.6.01.1020	KNOB	1	
25	0.01.06920	BOLT M6X15	4	
26	0.04.00110	WASHER 6	1	

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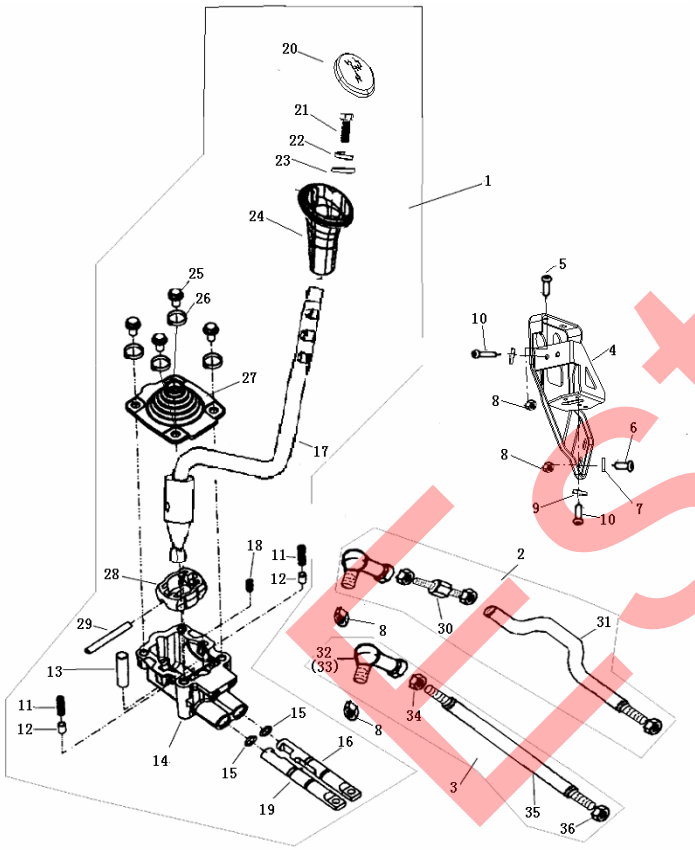
14 SHIFT ROD



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
27	4.6.01.1040	SERUM CAP	1	
28	4.6.01.1050	IMMOBILITY ball	1	
29	4.6.01.1060	PIN	1	
30	4.6.01.4010	SHIFT ROD COUPLER	1	
31	4.6.01.4020	SHIFT ROD HIGH/REVERSE	1	
32	4.6.01.3010	SHIFT ROD END 2	2	
33	4.6.01.3040	SHIFT ROD END 1	2	
34	0.03.01420	NUT M6	3	
35	4.6.01.3020	SHIFT ROD	1	
36	8.2.01.0070	NUT M6	2	

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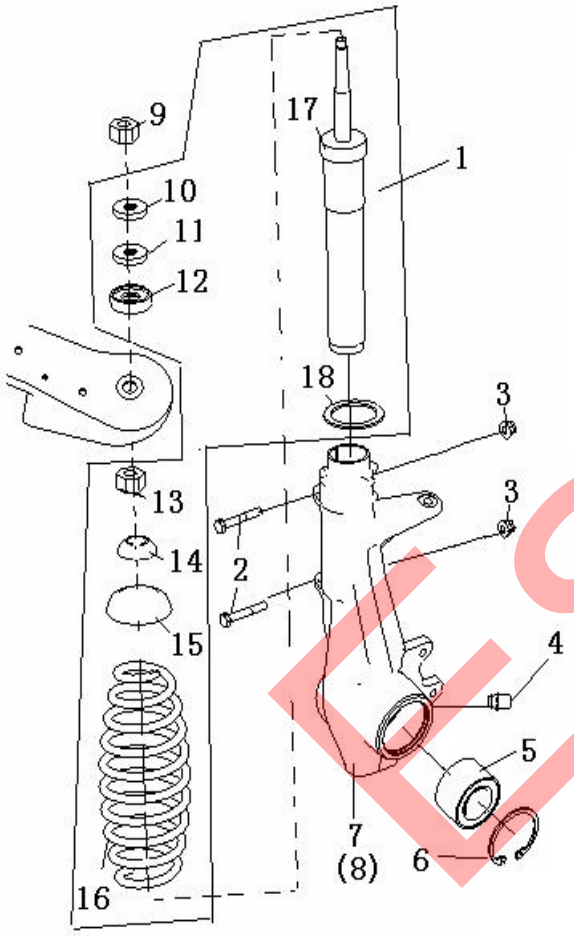
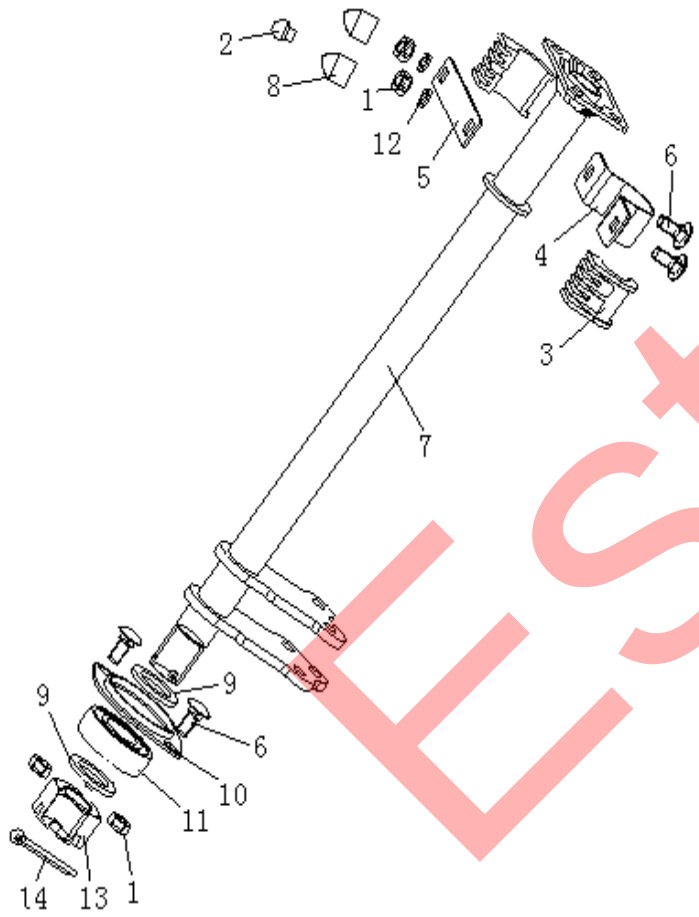
15 SHOCK ABSORBER FRONT



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	4.2.01.1130	FRONT SHOCK ABSORBER (BLACK)	2	
2	0.01.02630	BOLT M8X55	4	
3	0.03.00130	NUT M8	4	
4	8.5.01.0010	GREASE FITTING	2	
5	0.05.00400	BEARING	2	
6	0.04.01210	RING WASHER 65	2	
7	4.2.01.1140	STRUT BODY LEFT	1	
8	4.2.01.1150	STRUT BODY RIGHT	1	
9	0.03.01530	NUT M14X1.5	2	
10	8.8.01.0150	WASHER 14	2	
11	4.2.01.1050	SPACER RUBBER	2	
12	4.2.01.1060	UPPER PIVOT BALL	2	
13	8.2.01.0080	NUT M14X1.5	2	
14	4.2.01.1080	LOWER PIVOT BALL	2	
15	4.2.01.1090	SPRING RETAINER	2	
16	4.2.01.1100	SPRING (BLACK)	2	
17	4.2.01.1110	STRUT BUMPER	2	
18	8.8.01.0160	WASHER	2	

Estelar

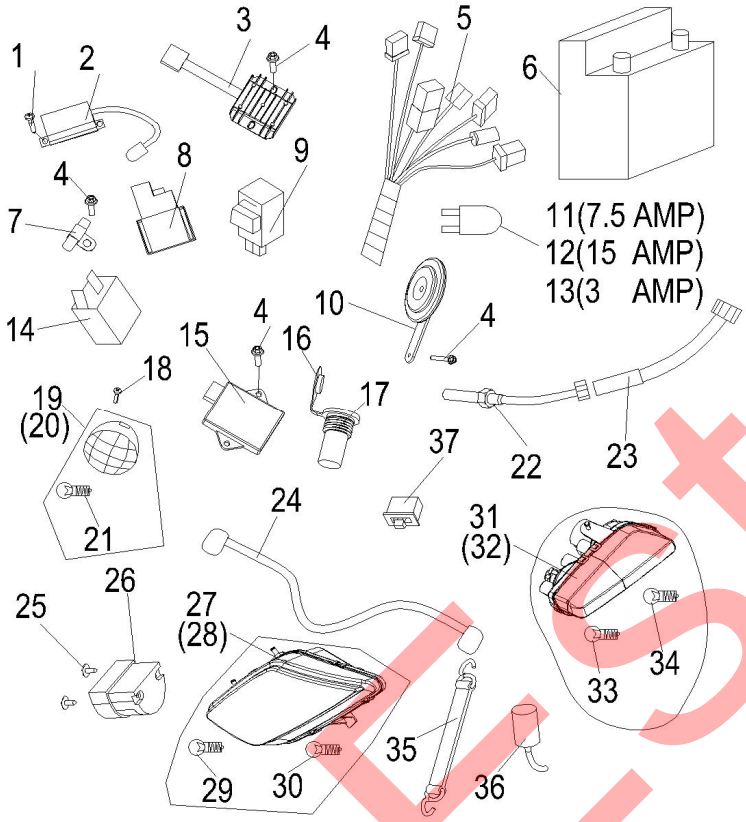
16 STEERING COLUMN



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	0.03.00130	NUT M8	4	
2	8.5.01.0010	GREASE FITTING	1	
3	1.2.01.0010	BUSHING	2	
4	1.2.01.0020	STEERING CLAMP REAR	1	
5	1.2.01.0030	STEERING CLAMP FRONT	1	
6	8.1.01.0070	BOLT	4	
7	1.2.01.0050	STEERING COLUMN	1	
8	1.2.01.0060	CUP	2	
9	8.8.01.0250	WASHER	2	
10	1.2.01.0080	BEARING RETAINER	1	
11	0.05.00300	BEARING	1	
12	0.04.00710	WASHER	2	
13	0.03.01230	SLOTTED NUT	1	
14	0.08.00400	COTTER PIN	1	

Estelar

17 ELECTRICAL SYSTEM



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	0.02.00530	BOLT M6X22	2	
2	5.3.01.0240	IGNITON COIL AND WIRE	1	
3	5.3.01.0081	REGULATOR RECTIFIER (waterproof)	1	
4	0.01.01830	BOLT M6X20	5	
5	5.3.01.0064	WIRING HARNESS (waterproof)	1	
6	5.3.01.0140	BATTERY	1	
7	5.3.01.0280	RESISTANCE	1	
8	5.3.01.0040	STARTER RELAY	1	
9	5.3.01.0052	REVERSE SPEED LIMITER (waterproof)	1	
10	5.3.01.0110	HORN	1	
11	5.3.01.0150	75 AMP FUSE	1	
12	5.3.01.0160	15 AMP FUSE	2	
13	5.3.01.0170	3 AMP FUSE	1	
14	5.3.01.0210	CAPACITOR	1	
15	5.3.01.0220	TCI	1	
16	5.3.01.0320	COVER OF CHARGE	1	
17	5.3.01.0301	CHARGE FAUCET	1	
18	0.02.00730	BOLT M6X15	2	
19	5.2.01.0050	REAR BLINKER RIGHT	1	
20	5.2.01.0060	REAR BLINKER LEFT	1	
21	5.2.01.0150	REAR BLINKER BULB	2	
22	5.3.01.0251	GEAR SENSOR	1	
23	5.3.01.0311	GEAR SENSOR CONNECTING LINE	1	
24	5.3.01.0230	POSITIVE CABLE FOR BATTERY	1	
25	0.02.00930	BOLT ST4.2X12	2	
26	5.2.01.0071	LICENSE PLATE LIGHT (waterproof)	1	
27	5.2.01.0013	HEAD LIGHT, FR,R	1	

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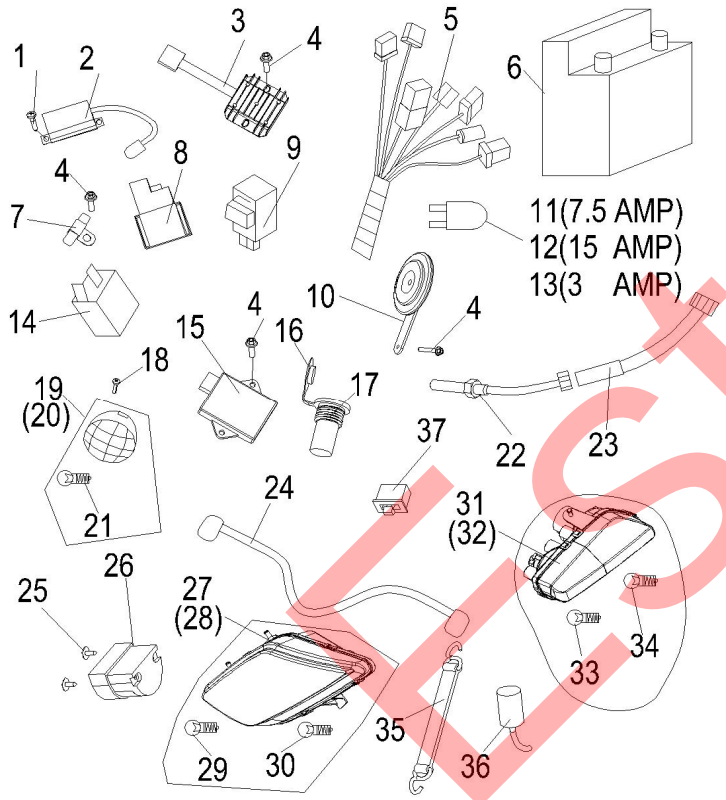
17 ELECTRICAL SYSTEM



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
28	5.2.01.0023	HEAD LIGHT, FR, L	1	
29	5.2.01.0100	HEADLIGHT BULB (big)	2	
30	5.2.01.0130	HEADLIGHT BULB (small)	2	
31	5.2.01.0033	TAILLIGHT, L	1	
32	5.2.01.0043	REAR LIGHT, R	1	
33	5.2.01.0120	TAILLIGHT BULB (big)	2	
34	5.2.01.0140	TAILLIGHT BULB (small)	2	
35	6.2.01.0500	BATTERY RIBBON	1	
36	5.3.01.0180	FLASHER RELAY ASSAY	1	
37	5.3.01.0071	HAZARD LIGHT SWITCH	1	

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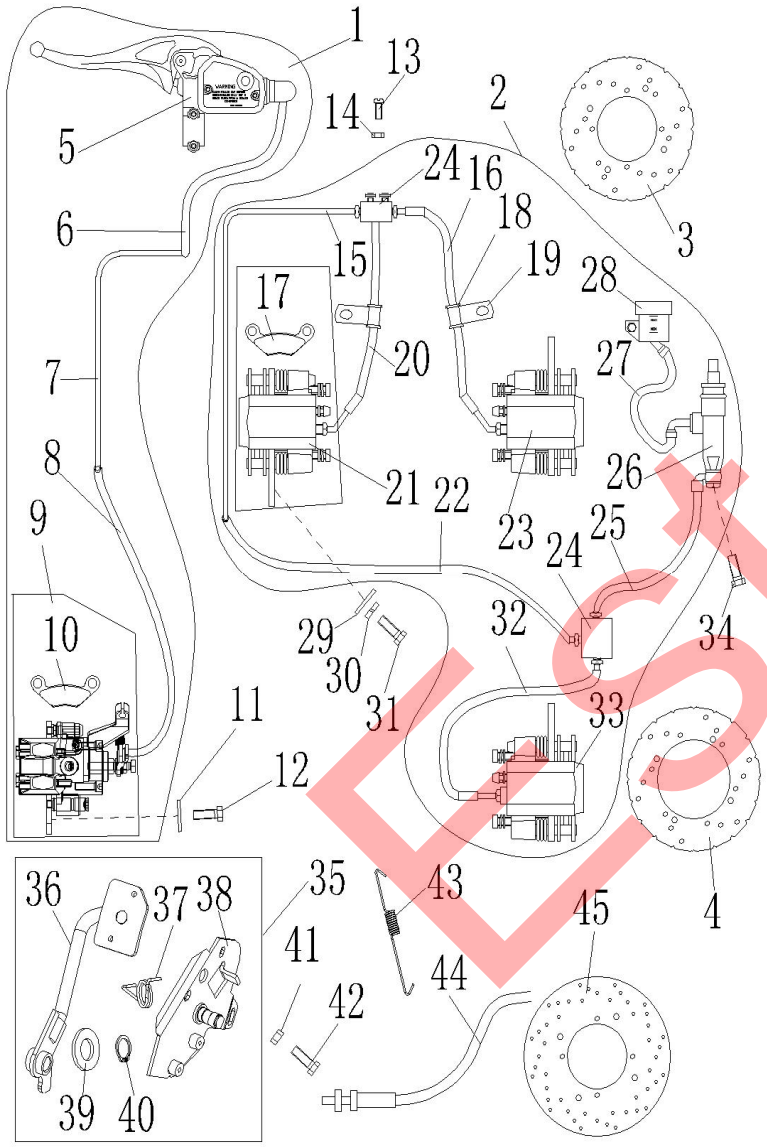
18 BRAKING SYSTEM



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
1	4.3.09.1011	GRIP BRAKE	1	
2	4.3.09.1021	FOOT BRAKE	1	
3	4.3.01.3081	FRONT DISC BRAKE PLATE	2	
4	4.3.09.1030	REAR DISC BRAKE PLATE, RIGHT	1	
5	4.3.09.0010	MAIN BRAKE PUMP	1	not available
6	4.3.01.3021	HAND BRAKE HOSEI	1	not available
7	4.3.09.0020	HAND BRAKE STEEL TUBE	1	not available
8	4.3.01.3041	HAND BRAKE HOSE	1	not available
9	4.3.01.3051	REAR PUMP LEFT	1	
10	4.3.01.3370	BACK FRICTIONAL PLATE	2	
11	0.04.00410	WASHER 10	2	
12	0.01.02030	BOLT M10X1.25X20	2	
13	0.02.04330	BOLT	4	
14	0.03.00430	NUT M5	4	
15	4.3.01.3030	REAR BRAKE HOSE	1	not available
16	4.3.01.3190	FRONT BRAKE HOSE RIGHT	1	not available
17	4.3.01.3350	FRONT FRICTIONAL PLATE	6	
18	4.3.01.3210	RUBBER TUBE	2	
19	4.3.01.3200	FIXUP HOSE CARD	2	
20	4.3.01.3220	FRONT BRAKE HOSE LEFT	1	not available
21	4.3.01.3070	BRAKE CALIPER LEFT	1	
22	4.3.09.0030	FOOT BRAKE HOSEI	1	not available
23	4.3.01.3180	BRAKE CALIPER RIGHT	1	
24	4.3.09.0050	BRAKE LINE COUPLER III	2	
25	4.3.09.0060	FOOT BRAKE HOSE III	1	
26	4.3.01.3130	FOOT BRAKE PUMP	1	
27	4.3.01.3150	OIL CUP HOSE	1	not available

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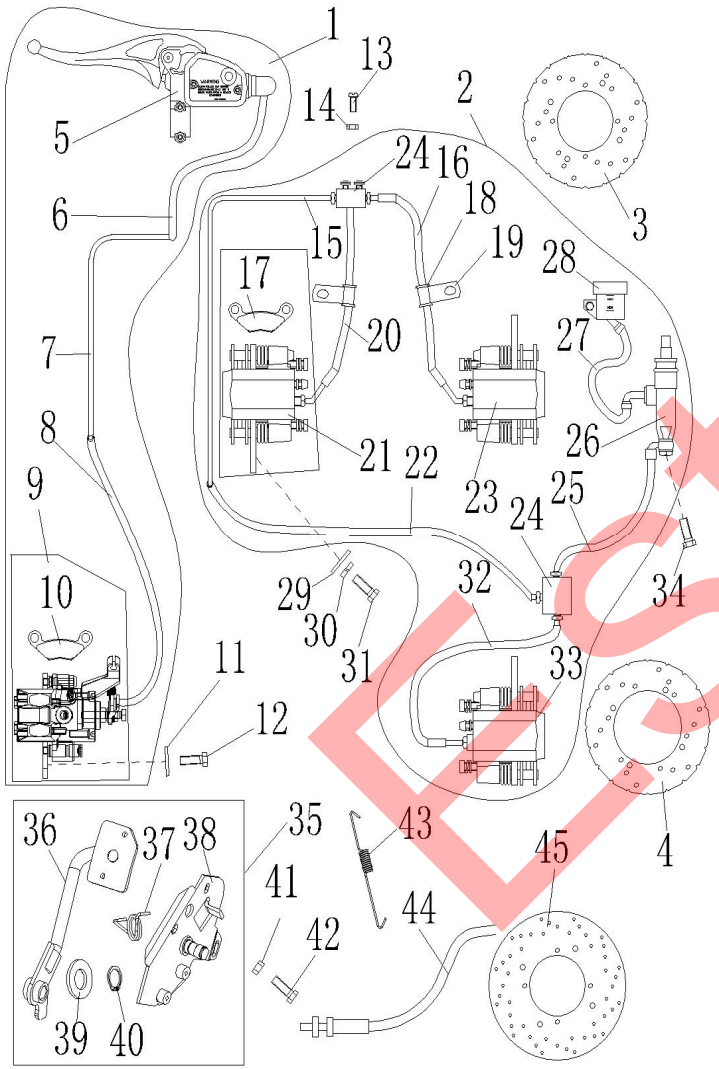
18 BRAKING SYSTEM



REF. No.	PART No.	DESCRIPTION	Q'TY	Remark
28	4.3.01.3170	OIL CUP	1	not available
29	0.04.00310	WASHER 8	6	
30	0.04.00710	WASHER 8	6	
31	0.01.02133	BOLT M8X25	6	
32	4.3.09.0040	FOOT BRAKE HOSE II	1	not available
33	4.3.01.3100	FRONT BRAKE PUMP RIGHT	1	
34	0.01.00630	BOLT M6X20	3	
35	1.5.01.3000	BRAKE PEDAL ASSY	1	
36	1.5.01.3030	BRAKE PEDAL	1	
37	1.5.01.3010	RETURN SPRING	1	
38	1.5.01.3020	FOOT BRAKE MOUNTING PLATE	1	
39	8.8.01.0260	WASHER	1	not available
40	0.04.01010	RING WASHER	1	
41	0.03.00330	NUT M6	2	
42	0.01.00630	BOLT M6X20	3	
43	4.3.01.0120	SPRING , STOP SWITCH	1	
44	4.3.01.0080	STOP SWITCH REAR	1	
45	4.3.09.1040	REAR DISC BRAKE LEFT	1	

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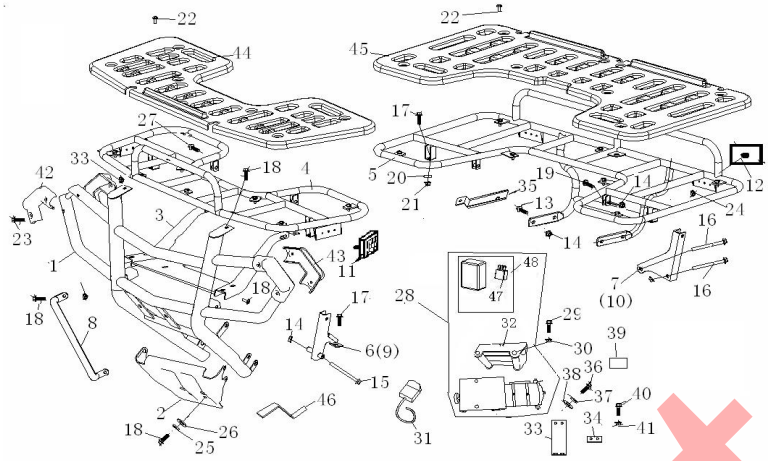
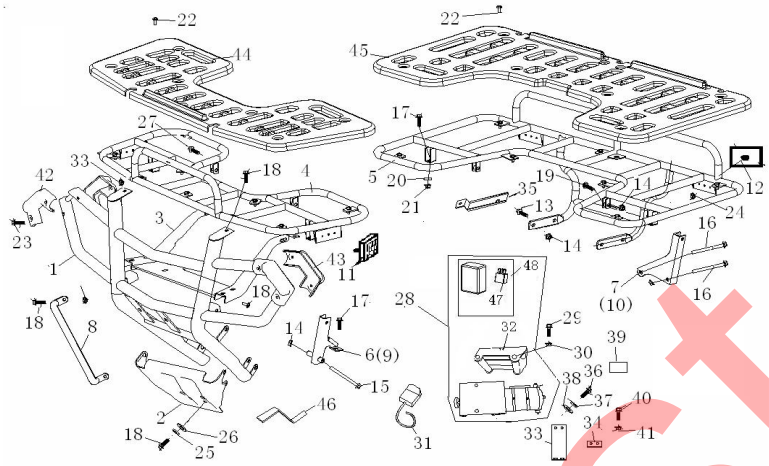
19 BUMPER & RACK



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	1.4.09.0060	BUMPER	1	
2	1.4.09.0120	CONNECTIVE	1	
3	1.4.09.0090	CONNECTION BRACKET	1	
4	1.4.09.0071	FRONT FRAME	1	
5	1.4.09.0080	REAR FRAME	1	
6	1.4.01.0070	TRESTLE 2 LEFT	1	
7	1.4.09.0130	TRESTLE 3 LEFT	1	
8	1.4.01.0090	PROTECT POLE	2	
9	1.4.01.0100	TRESTLE 2 RIGHT	1	
10	1.4.01.0100	TRESTLE 3 RIGHT	1	
11	5.2.01.0110	REFLECTOR (YELLOW)	2	
12	5.2.01.0090	REFLECTOR (RED)	2	
13	0.01.01230	BOLT M8X45	4	
14	0.03.00130	NUT M8	20	
15	0.01.01530	BOLT M8X90	2	
16	0.01.01330	BOLT M8X68	4	
17	0.01.00630	BOLT M6X20	8	
18	0.01.00930	BOLT M8X20	12	
19	0.01.01130	BOLT M8X33	2	
20	0.04.00110	WASHER 6	4	
21	0.03.00330	NUT M6	4	
22	8.1.01.0010	BOLT M6X20	14	
23	8.1.09.0010	BOLT M6x48	4	
24	0.03.00430	NUT M5	4	
25	0.04.00310	WASHER 8	2	
26	0.04.00710	WASHER 8	2	

Estelar

19 BUMPER & RACK



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
27	0.01.01030	BOLT M8X30	2	
28	5.3.01.0090	RETRACTOR	1	
29	0.01.00930	BOLT M8X20	4	
30	0.03.00130	NUT M8	4	
31	5.3.01.0361	RETRACTOR SWITCH	1	
32	5.3.01.0100	GUIDE SLOT	1	
33	5.3.01.0420	PLANK,CONTROL	1	
34	5.3.01.0430	STATOR,CONTROL	1	
35	1.4.01.0120	TAILLIGHT STRENGTHEN	2	
36	0.01.00430	BOLT M6X15	2	
37	0.04.00610	WASHER 6	2	
38	0.04.00110	WASHER 6	2	
39	2.9.01.0090	MOUNTING PAD	1	
40	0.01.00330	BOLT M6X12	2	
41	0.03.00230	NUT M6	2	
42	1.4.09.0100	BUMPER ADORNING I	2	
43	1.4.09.0110	BUMPER ADORNING II	2	
44	1.4.09.0040	FRONT FRAME COVER BOARD	1	
45	1.4.09.0050	REAR FRAME COVER BOARD	1	
46	5.3.01.0380	SWITCH BRACKET	1	
47	5.3.01.0094	CONTROL,RETRACTOR	1	
48	5.3.01.0093	RELAY,CONTROL	2	

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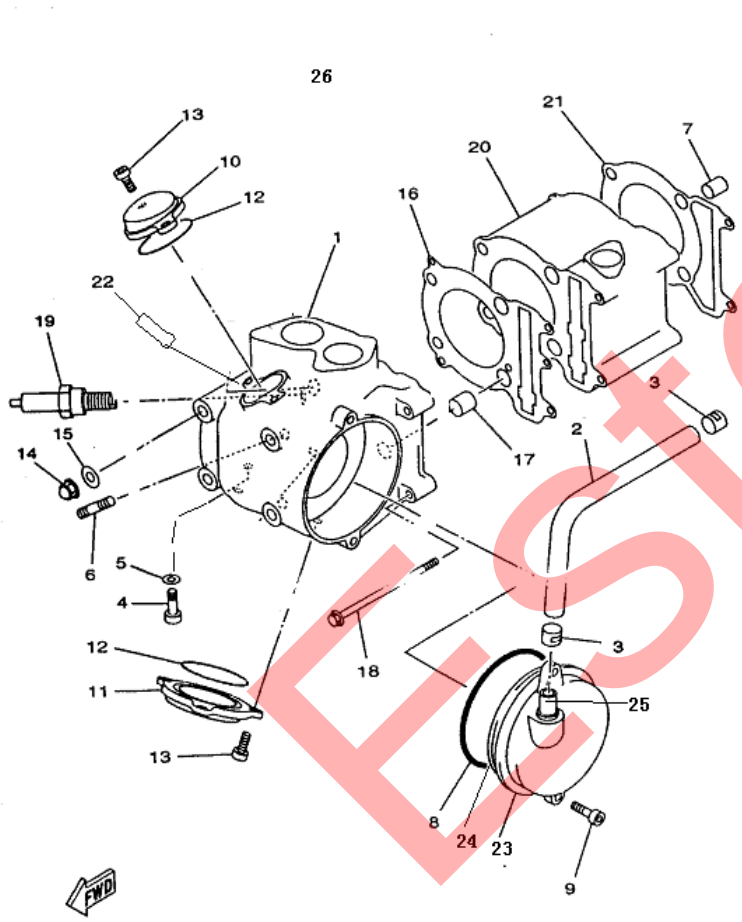
20 CYLINDER



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.1010	CYLINDER HEAD ASSY	1	
2	2.1.01.0430	PIPE 1	1	
3	6.4.01.0090	HOSE CLAMP 12	2	
4	0.01.00330	BOLT M6X12	1	
5	8.8.01.0180	GASKET 6	1	
6	0.01.03820	BOLT M8X36.5	2	
7	2.1.01.0420	DETENT PIN 8X14	2	
8	8.3.01.0050	O-RING 95X3.3	1	
9	0.02.01240	BOLT M6X20	2	
10	2.1.01.0360	VALVE COVER INTAKE	1	
11	2.1.01.0370	VALVE COVER EXHAUST	1	
12	8.3.01.0060	O-RING 57.5X2.3	2	
13	0.02.01240	BOLT M6X20	5	
14	8.2.01.0090	NUT M8	4	
15	8.8.01.0170	WASHER 8	4	
16	2.1.01.0380	GASKET CYLINDER HEAD1	1	
17	2.1.01.0390	PIN DOWEL 10X16	2	
18	8.1.01.0080	BOLT M6X120	2	
19	2.1.01.0570	SPARK PLUG(NGK DR8EA)	1	
20	2.1.01.0401	CYLINDER	1	
21	2.1.01.0410	GASKET CYLINDER	1	
22	2.1.01.1030	HOSE TIE-IN		
23	2.1.01.3020	BREATHE ASSY	1	
24	2.1.01.3010	BREATHE I		
25	2.1.01.3030	TUBE TIE-IN		

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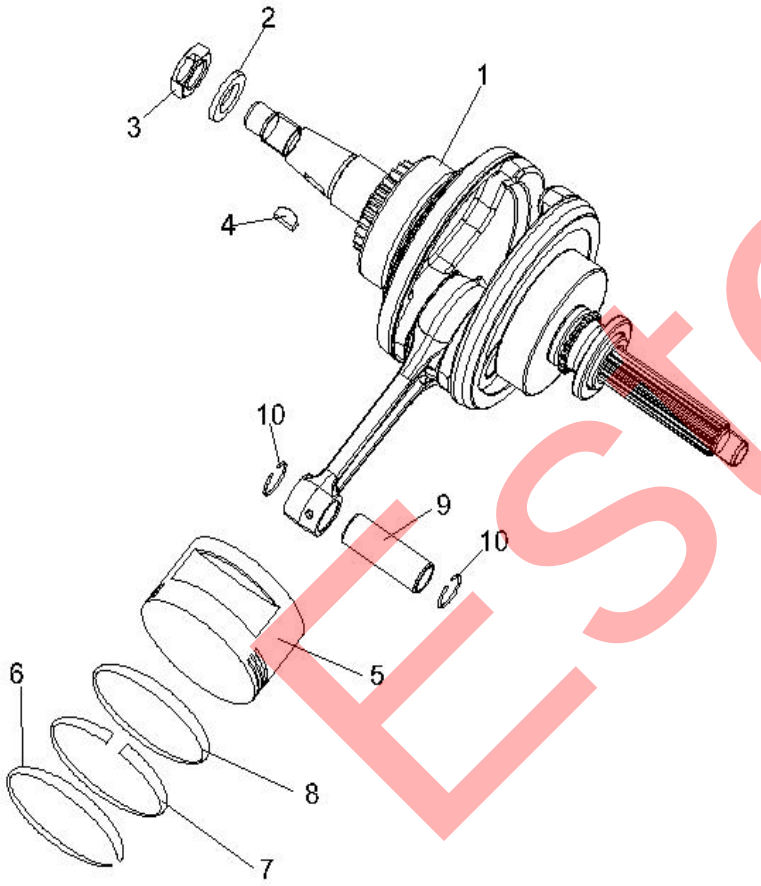
21 CRANKSHAFT COMP



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.0010	CRANKSHAFT ASSY	1	
2	8.2.01.0100	NUT M16X1	1	
3	8.8.01.0190	WASHER 16	1	
4	2.1.01.0020	KEY WOODRUFF	1	
5	2.1.01.0060	PISTON (YELLOW)	1	
6	2.1.01.0040	1ST PISTON RING	1	see 8
7	2.1.01.0050	2ND PISTON RING	1	see 8
8	2.1.01.0030	OIL SUPPLY RING	1	include 6+7+8
9	2.1.01.0180	PISTON PIN	1	
10	8.7.01.0030	RING WASHER	2	

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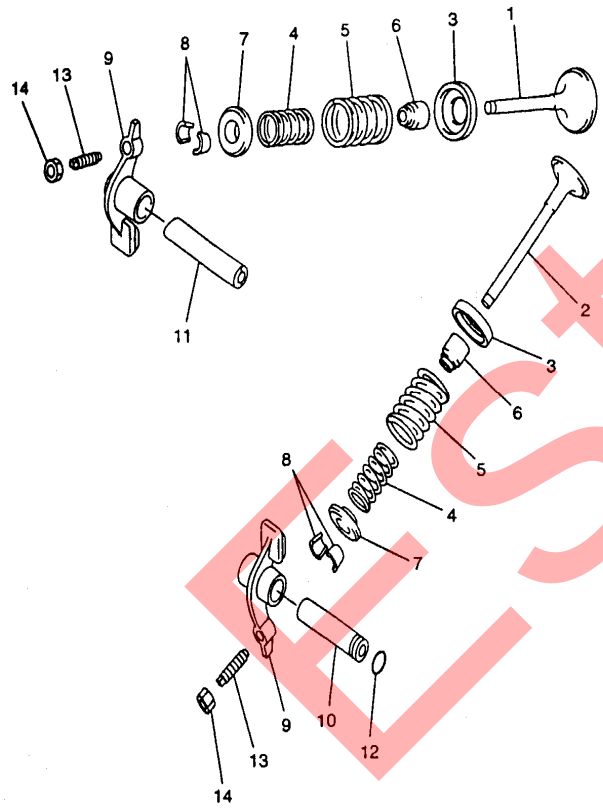
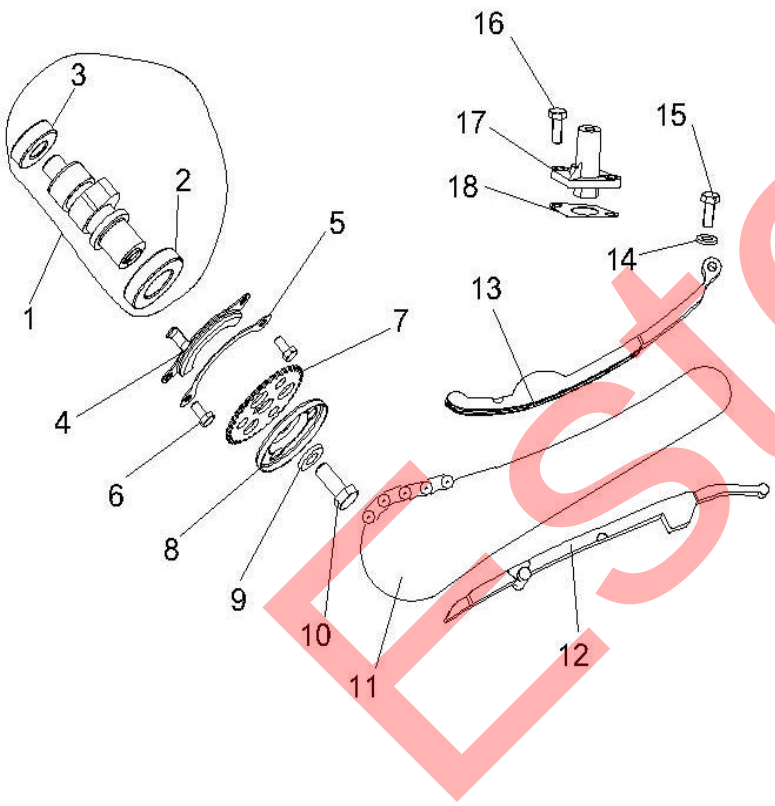
22 VALVE



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.0440	INTAKE VALVE	1	
2	2.1.01.0450	EXHAUST VALVE	1	
3	2.1.01.0460	VALVE SPRING RETAINER,DOWN	2	
4	2.1.01.0470	INNER VALVE SPRING	2	
5	2.1.01.0480	OUTER VALVE SPRING	2	
6	2.1.01.0490	SEAL	2	
7	2.1.01.0500	VALVE SPRING RETAINER,UP	2	
8	2.1.01.0510	VALVE COLLET	4	
9	2.1.01.0520	ROCKER ARM VALVE	2	
10	2.1.01.0530	EXHAUST ROCKER SHAFT	1	
11	2.1.01.0540	INTAKE ROCKER SHAFT	1	
12	8.3.01.0140	O-RING 8.8×1.8	1	
13	2.1.01.0550	VALVE ADJUSTING SCREW	2	not available
14	2.1.01.0560	NUT M6X0.75	2	not available

Ester

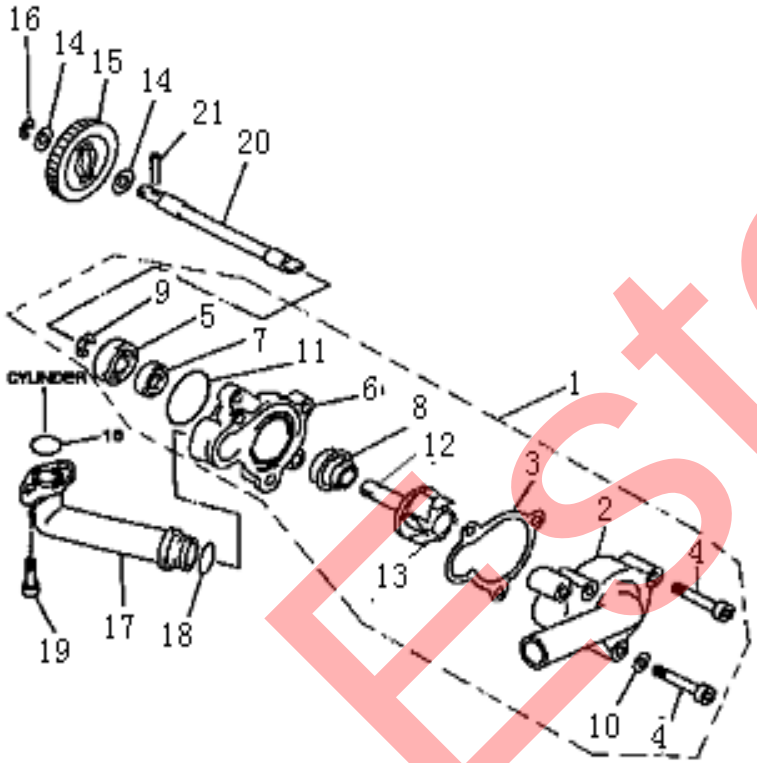
23 CAMSHAFT CHAIN



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.4.01.1070	CAMSHAFT ASSY	1	
2	0.05.01100	BEARING	1	
3	0.05.01200	BEARING(B6202Z)	1	
4	2.4.01.1010	PLATE	1	
5	2.4.01.1020	WASHER	1	
6	0.01.06920	BOLT M6X12	2	
7	2.4.01.1030	CAM CHAIN SPROCKET	1	
8	2.4.01.1050	BREATHE PLATE2	1	
9	2.4.01.1040	WASHER PLATE 10	1	
10	0.01.04020	BOLT M10X1.25X25	1	
11	2.4.01.0050	CHAIN	1	
12	2.4.01.0060	GUIDE STOPPER1	1	
13	2.4.01.0070	GUIDE STOPPER2	1	
14	2.1.01.0150	BOLT	1	
15	8.3.01.0070	O-RING 14.5X1.8	1	
16	0.02.01340	BOLT M6X15	2	
17	2.4.01.0080	CAM CHAIN TENSIONER ASSY	1	
18	2.4.01.0090	GASKET TENSIONER CASE	1	

Ester

24 WATER PUMP



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.8000	WATER PUMP ASSY	1	
2	2.1.01.8020	HOUSING COVER	1	
3	2.1.01.8030	GASKET HOUSING COVER	1	
4	2.1.01.8040	BOLT M6X35	3	
5	2.1.01.8050	BEARING	1	
6	2.1.01.8060	WATER PUMP HOUSING	1	
7	2.1.01.8070	OIL SEAL 10X21X5	1	
8	2.1.01.8080	MECHANICAL SEAL	1	
9	2.1.01.8090	RING WASHER 10	1	
10	2.1.01.8100	GASKET 6	1	not available
11	2.1.01.8110	O-RING 33.5X2.65	1	
12	2.1.01.8120	IMPELLER SHAFT	2	
13	2.1.01.8010	IMPELLER	1	
14	0.04.02010	WASHER 8	2	
15	2.1.01.0280	DRIVING GEAR	1	
16	0.04.02110	RING WASHER 8	1	
17	2.1.01.0220	JOINT	1	
18	0.06.00800	O-RING 15.5X2.5	2	
19	0.02.01340	BOLT M6X15	2	
20	2.1.01.0070	SHAFT	1	
21	0.08.00800	DOWEL PIN C3X22	1	

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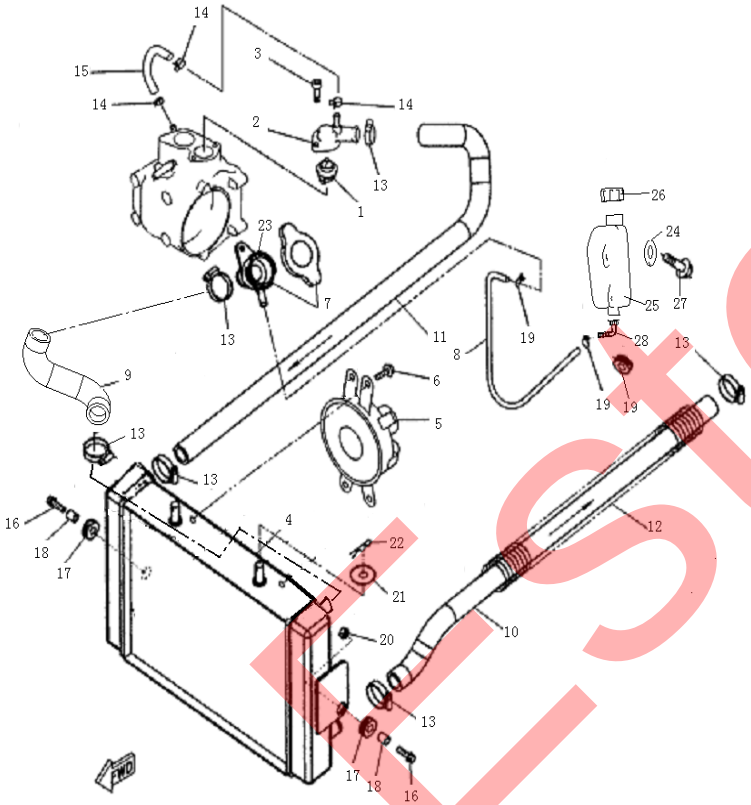
25 RADIATOR



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.6.01.0010	THERMOSTAT	1	
2	2.6.01.0020	THERMOSTAT COVER	1	
3	0.02.01540	BOLT M6X25	2	
4	2.6.01.0031	RADIATOR ASSY (ALLOY)	1	
5	2.6.01.0041	FAN ELECTROMOTOR ASSY	1	
6	0.01.00330	BOLT M6X10	3	
7	2.6.01.0050	PRESSURE RELIEF VALVE	1	
8	2.6.01.0141	PIPE 1	1	
9	2.6.01.0071	HOSE	1	
10	2.6.01.0080	LET-OFF HOSE	1	
11	2.6.01.0090	INLET HOSE	1	
12	2.6.01.0100	SPRING	1	
13	0.08.00900	HOSE CLAMP1	6	
14	6.4.01.0020	HOSE CLAMP2	2	
15	2.8.01.0010	HOSE1	1	
16	6.4.01.0040	CLIP 10	2	
17	2.6.01.0110	CUSHION PAD	4	
18	2.6.01.0120	BUSHING	2	
19	2.6.01.0130	JOINT	1	
20	0.03.00330	NUT M6	2	
21	0.04.00410	WASHER 10	2	
22	0.08.00500	COTTER PIN 2X20	2	

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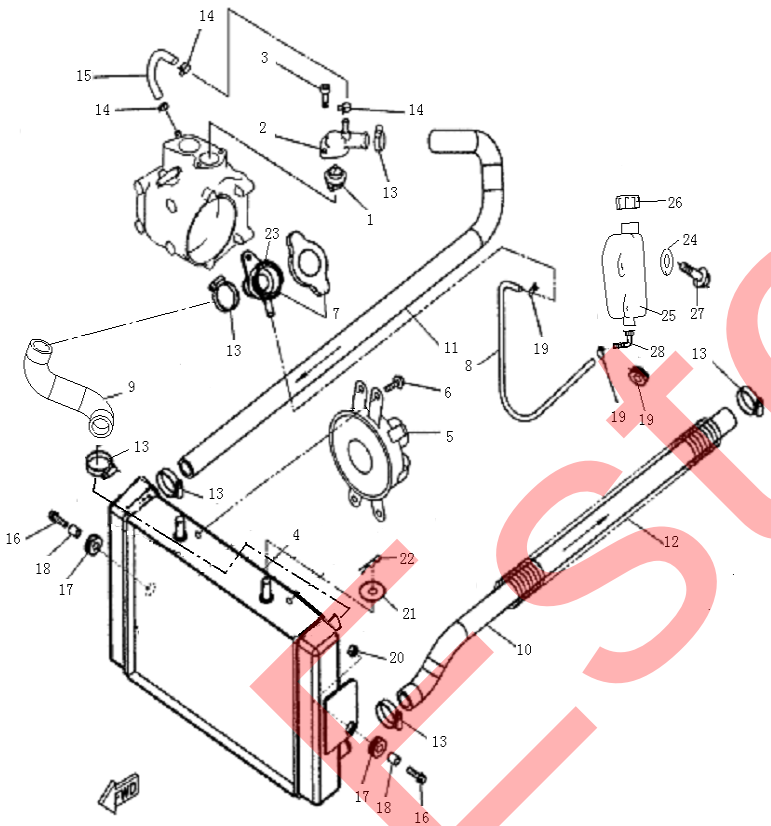
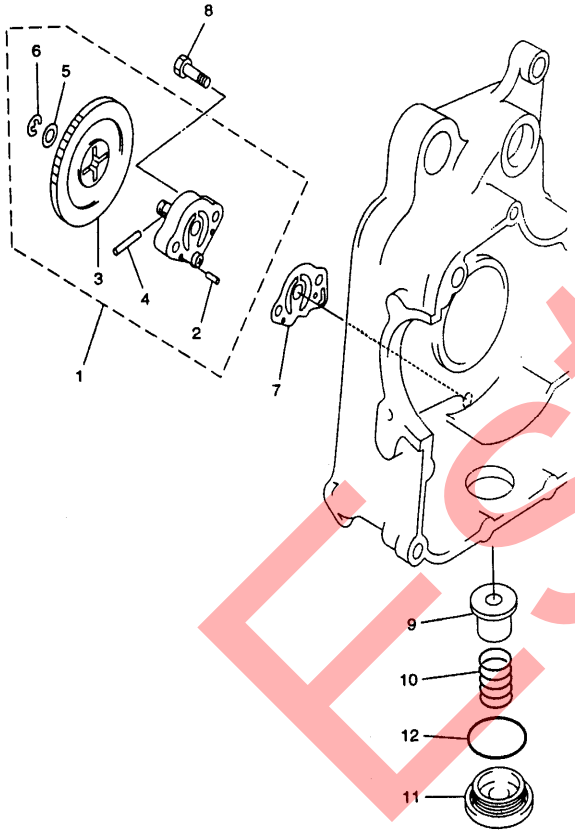
26 RADIATOR



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
23	2.6.01.0170	RADIATOR COUPLER	1	
24	0.04.00110	WASHER 6	2	
25	2.6.09.0010	TANK RECOVERER	1	
26	2.6.09.0020	TANK RECOVERER CAP	1	
27	0.02.00630	BOLT M5x12	2	
28	2.6.09.0030	TANK RECOVERER VENT	1	

Ester

27 OIL PUMP



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.7000	OIL PUMP ASSY	1	
2	2.1.01.7010	DOWEL PIN 3X12	2	
3	2.1.01.7020	DRIVER GEAR	1	
4	2.1.01.7060	DOWEL PIN C3X22	1	
5	2.1.01.7040	WASHER	1	
6	2.1.01.7050	CIRCLIP	1	
7	2.1.01.7030	GASKET	1	
8	0.02.00530	BOLT M6X22	2	
9	2.1.01.0190	OIL STRAINER	1	
10	2.1.01.0200	SPRING	1	
11	2.1.01.0210	DRAIN PLUG	1	
12	8.3.01.0080	O-RING 36X3.5	1	

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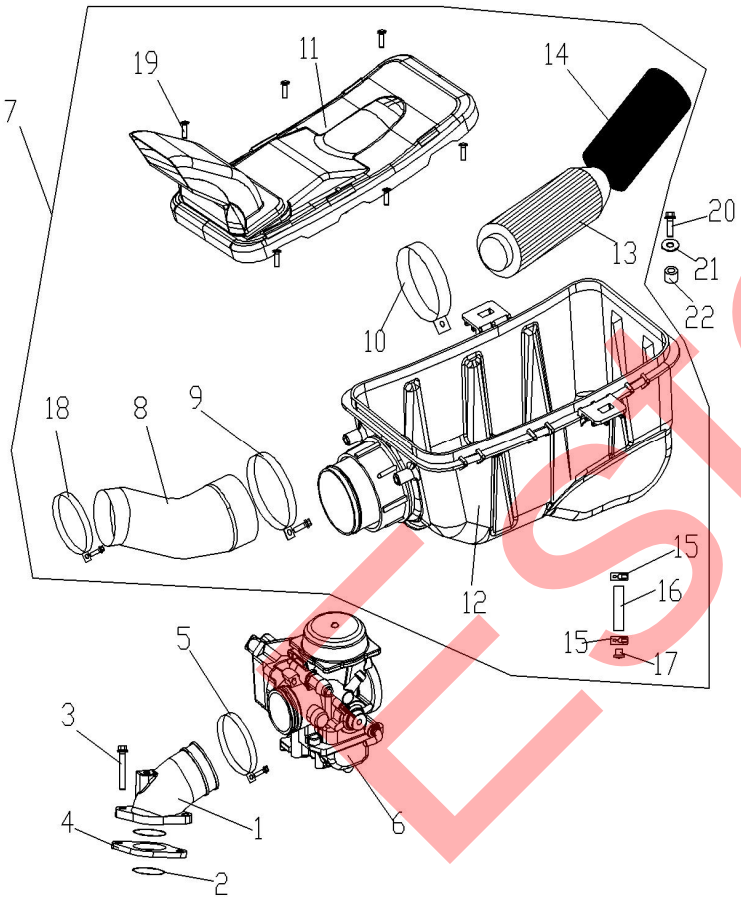
28 AIR CLEANER



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.0090	CARBURETOR JOINT	1	
2	8.3.01.0090	O-RING 35X2	2	
3	0.02.01540	BOLT M6X25	2	
4	2.1.01.0240	JOINT	1	
5	2.1.01.0250	HOSE CLAMP D	1	
6	2.8.01.0000	CARBURETOR ASSY	1	
7	2.5.01.0000	AIR CLEANER ASSY	1	
8	2.5.01.0020	AIR CLEANER JOINT	1	
9	2.5.01.0120	HOSE CLAMP B	1	
10	2.5.01.0090	HOSE CLAMP A	1	
11	2.5.01.0050	AIR CLEANER COVER	1	
12	2.5.01.0060	AIR CLEANER CASE	1	
13	2.5.01.0070	FILTER	1	
14	2.5.01.0080	FILTER COVER	1	
15	6.4.01.0030	CLIP	2	
16	2.5.01.0100	HOSE	1	
17	2.5.01.0110	PLUG	1	
18	2.5.01.0040	HOSE CLAMP C	1	
19	0.02.00630	BOLT 5X12	10	
20	0.01.00530	BOLT M6X30	2	
21	0.04.00110	WASHER6	2	
22	2.5.01.0010	CUSHION PAD	2	

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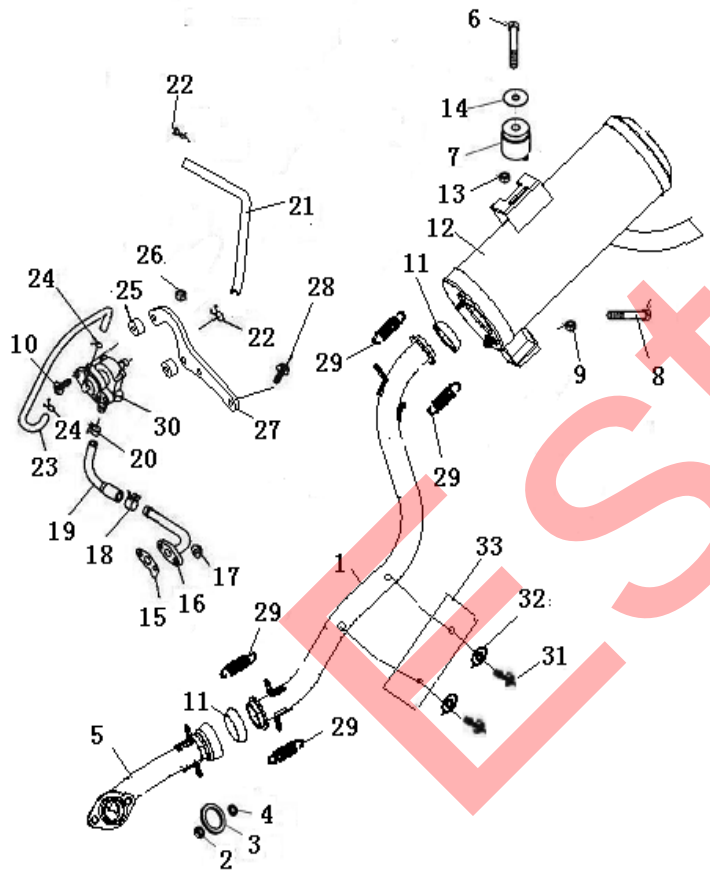
29 EXHAUST



REF. No.	CODE	DESCRIPTION	Q'TY	Remark
1	2.4.09.0020	EXHAUST PIPE 1	1	
2	0.03.00130	SELF-LOCKING NUT M8	2	
3	2.4.01.0270	EXHAUST PIPE GASKET	1	
4	0.04.00710	WASHER 8	2	
5	2.4.09.0010	EXHAUST PIPE 2	1	
6	0.01.02730	BOLT M10X1.25X55	1	
7	2.4.01.0290	MUFFLER SUPPORT	1	
8	0.01.11933	BOLT M10X1.25X65	1	
9	0.03.00530	NUT M10X1.25	1	
10	0.01.00530	BOLT M6X30	4	
11	2.4.01.0330	MUFFLER JOINT	2	
12	2.4.09.0030	MUFFLER	1	
13	0.03.00530	NUT M10X1.25	1	
14	8.8.01.0270	WASHER	1	
15	2.4.01.0360	WASHER	1	
16	2.4.01.0370	HOSE	1	
17	0.03.00330	BOLT M6	2	
18	6.4.01.0030	CLIP 13	1	
19	2.4.01.0381	HOSE I	1	
20	6.4.01.0030	CLIP 13	1	
21	2.4.01.0391	HOSE II	1	
22	6.4.01.0100	CLIP 16	2	
23	2.9.01.0270	PIPE	1	

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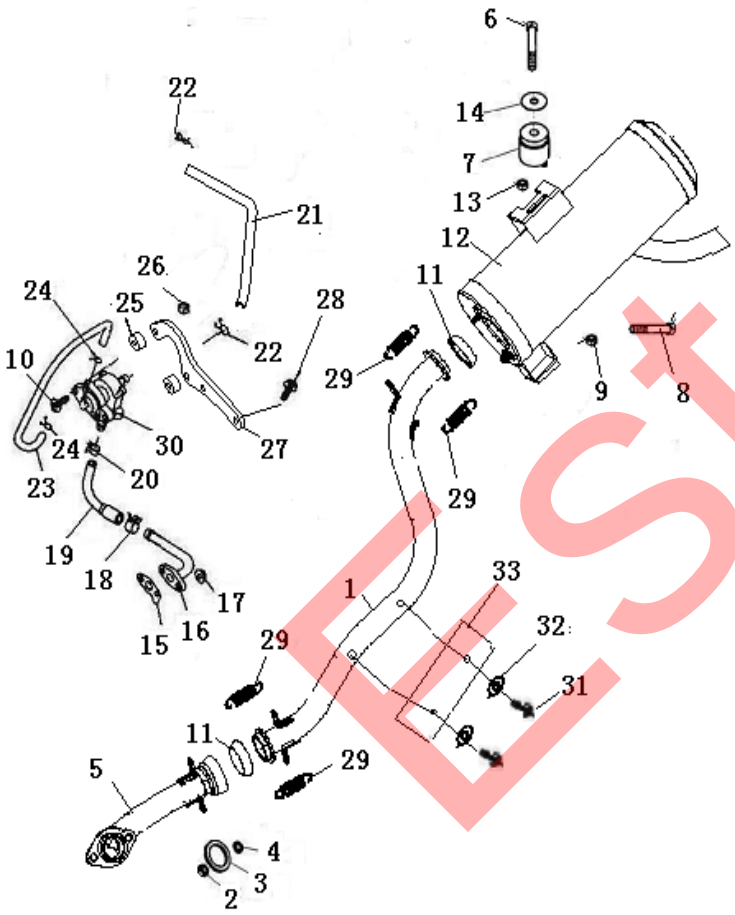
30 EXHAUST



REF. No.	CODE	DESCRIPTION	Q'TY	Remark
24	6.4.01.0040	CLIP 10	2	
25	2.4.01.1090	CUSHION PAD	2	
26	0.03.00330	NUT M6	2	
27	2.4.01.0411	REGULATOR VALVE BRACKET	1	
28	0.01.00330	BOLT M6X12	2	
29	2.4.01.0430	SPRING	4	
30	2.4.01.0440	VALVE	1	
31	0.02.01710	NUT M5X10	2	
32	0.04.00610	WASHER 6	2	
33	2.4.01.0450	PLAQUE	1	

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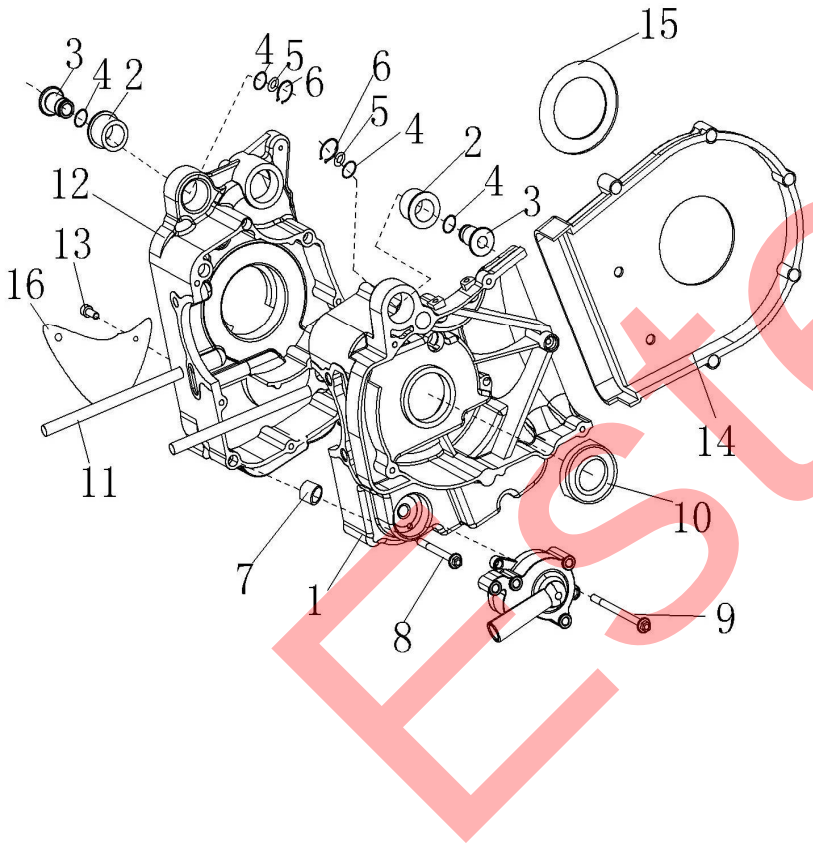
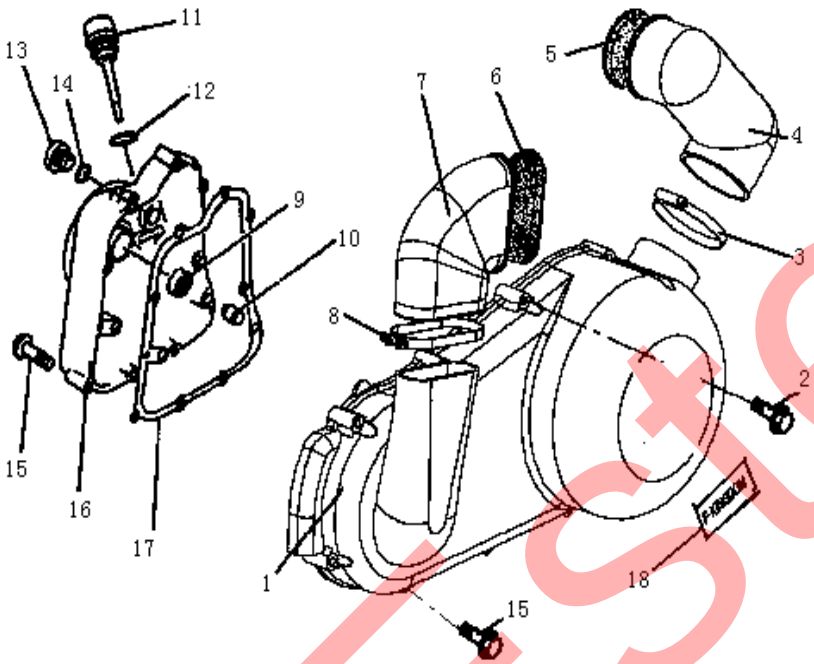
31 CRANKCASE



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.2.01.0210	COVER CRANKCASE, LEFT	1	
2	2.2.01.0010	HOLDER	2	
3	2.2.01.0020	COLLAR	2	
4	8.3.01.0120	O-RING	4	
5	8.8.01.0210	WASHER 16	2	
6	0.04.02310	RING WASHER 16	2	
7	2.1.01.0420	DETENT PIN 10X14	2	
8	8.1.01.0090	BOLT M6X70	4	
9	8.1.01.0100	BOLT M6X100	5	
10	8.9.01.0080	OIL SEAL 30X45X5	1	
11	8.1.01.0110	BOLT M8X245	4	
12	2.2.01.0090	COVER CRANKCASE ,RIGHT	1	
13	0.02.01340	BOLT M6X12	2	
14	2.2.01.0100	REAR INSIDE COVER	1	
15	2.2.01.0110	SEALING COVER	1	
16	2.2.01.0030	OPPRESS FLAKE	1	

Ester

31 LEFT & RIGHT COVER



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.2.01.0120	COVER LEFT	1	
2	8.1.01.0120	BOLT M6X52	5	
3	2.2.01.4030	HOSE CLAMP B	1	
4	2.2.01.4010	JOINT A	1	
5	2.2.01.3020	AIR STRAINER B	1	
6	2.2.01.4020	AIR STRAINER A	1	
7	2.2.01.3010	JOINT B	1	
8	2.2.01.3030	HOSE CLAMP A	1	
9	8.9.01.0090	OIL SEAL	1	
10	2.1.01.0420	DOWEL PIN 10X14	4	
11	2.2.01.0180	OIL PLUG	1	
12	0.06.00600	O-RING 18X2.65	1	
13	2.2.01.0190	OIL PLUG	1	
14	0.06.00400	O-RING 14X2.65	1	
15	8.1.01.0130	BOLT M6X40	15	
16	2.2.01.0201	CAP COVER	1	
17	2.2.01.0220	COVER GASKET RIGHT	1	
18	7.5.01.0020	APPLIQUE	1	

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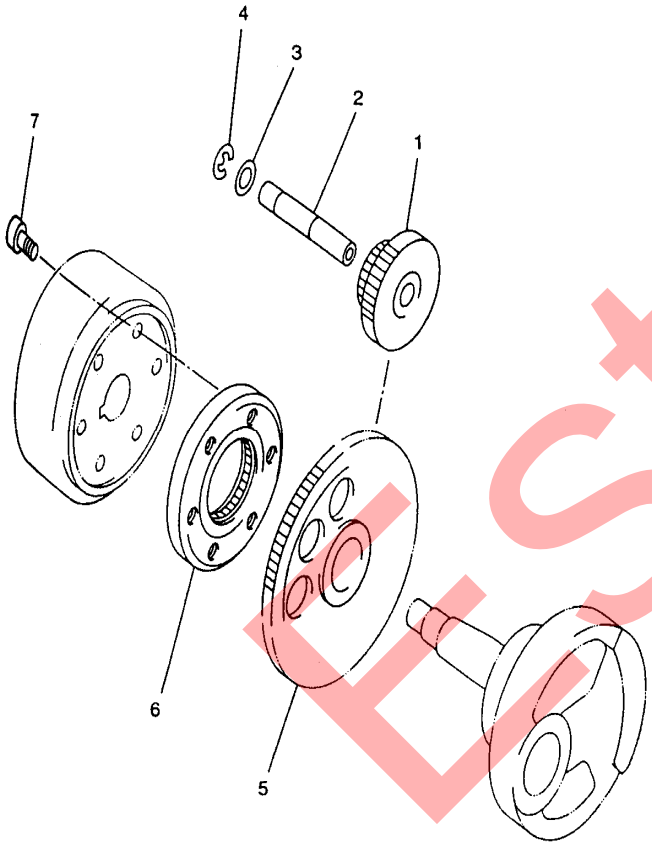
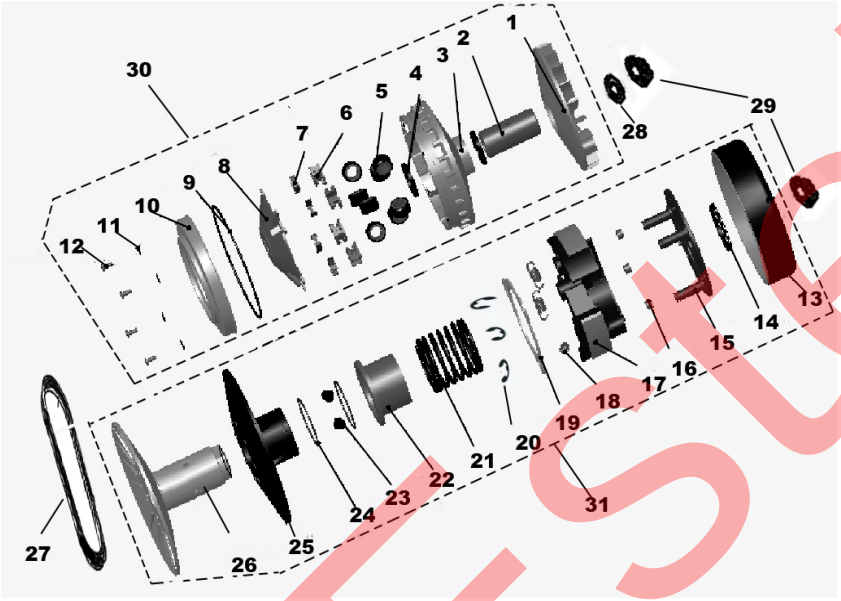
32 STARTER



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.0260	DUPLICATE GEAR	1	
2	2.1.01.0270	SHAFT	1	
3	8.8.01.0220	WASHER 12	1	
4	0.04.02410	RING WASHER 12	1	
5	2.1.01.0280	OUTPUT GEAR	1	
6	2.1.01.0290	STARTER CLUTCH	1	
7	0.02.01920	BOLT M8X16	3	not available

Ester

33 CLUTCH



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.3.10.1050	DRIVING PULLEY ASSY ,LEFT	1	
2	2.3.10.1060	COLLAR	1	
3	2.3.10.1070	DRIVING PULLEY ASSY,RIGHT	1	
4	2.3.01.2130	OIL SEAL	2	
5	2.3.10.1030	WEIGHT	8	
6	2.3.10.1080	ROCKER DIE	4	
7	2.3.10.1090	BRACKET	4	
8	2.3.10.1100	CAM	1	
9	2.3.10.1040	O RING (A)	1	
10	2.3.10.1110	COVER	1	
11	2.3.01.2120	WASHER	4	
12	2.3.01.2110	BOLT	4	
13	2.3.10.1120	CLUTCH HOUSING	1	
14	2.3.10.1130	FLANGE NUT	1	
15	2.3.10.1140	FIXING PLATE	1	
16	2.3.10.1150	SNUBBER	3	
17	2.3.10.1160	CLUTCH CARRIER	1	
18	2.3.10.1170	DRAUGHT SPRING	4	
19	2.3.10.1180	WASHER	1	
20	2.3.01.1120	RETAINER RING	4	
21	2.3.10.1190	COMPRESSION SPRING	1	
22	2.3.10.1200	SPRING RETAINER	1	

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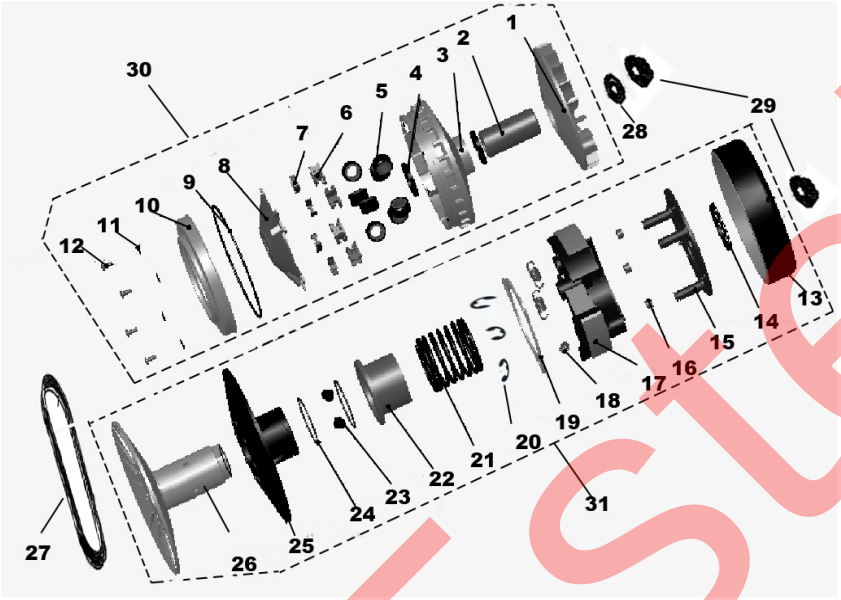
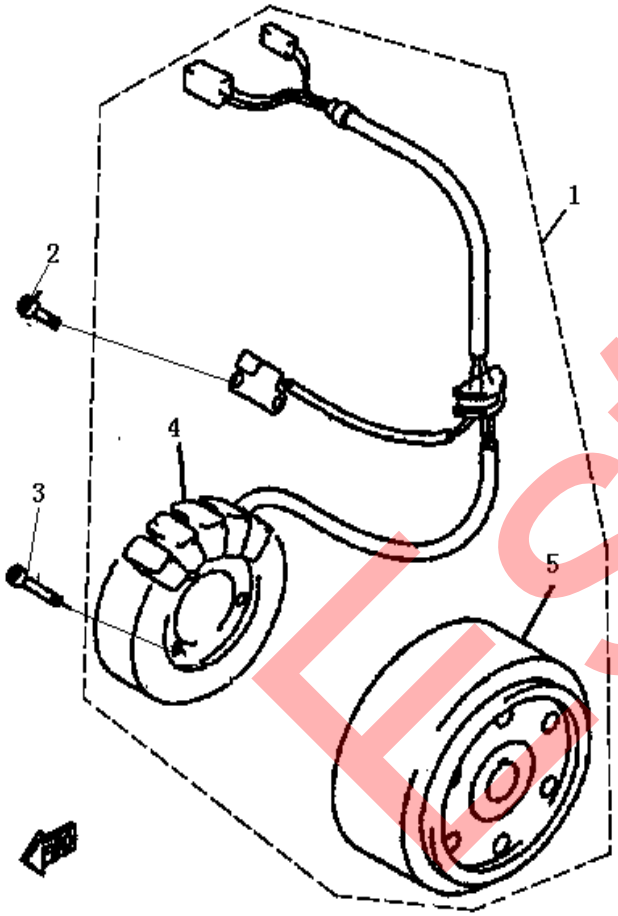
33 CLUTCH



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
23	2.3.10.1210	GUIDE PIN	2	
24	2.3.10.1020	O RING (B)	1	
25	2.3.10.1220	BELT ROLLER ASSY,LEFT	1	
26	2.3.10.1230	FIXED ASSY	1	
27	2.3.01.0050	V-BELT	1	
28	8.8.01.0240	WASHER	1	
29	8.2.01.0120	SCREW M14X1	2	
30	2.3.10.2000	DRIVE ASSY COMPLETE	1	
31	2.3.10.1000	DRIVEN ASSY COMPLETE	1	

Ester

34 GENERATOR



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.2000	GENERATOR ASSY	1	
2	2.1.01.2030	BOLT M5X10	2	
3	2.1.01.2040	BOLT M6X28	3	
4	2.1.01.2060	STATOR ASSY	1	
5	2.1.01.2020	ROTOR ASSY	1	

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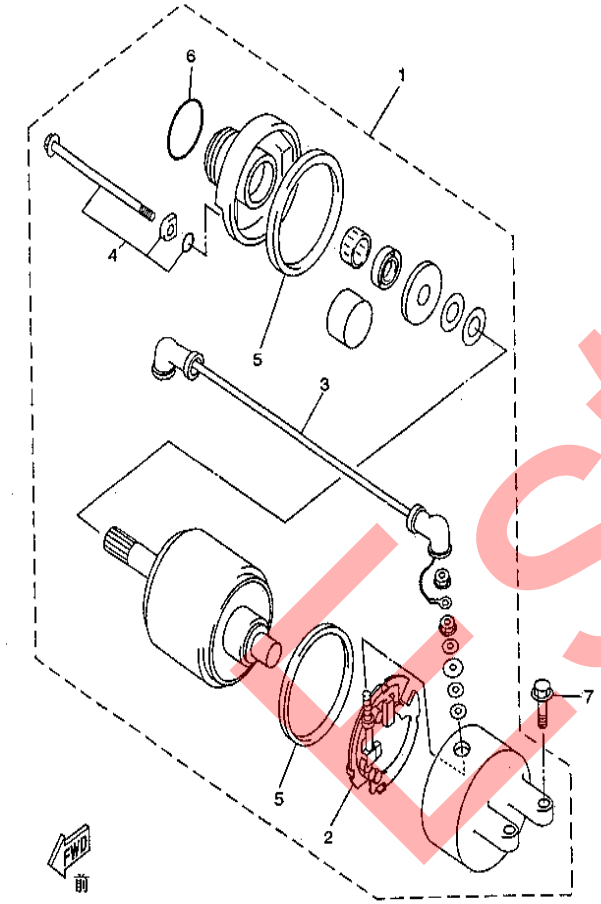
35 STARTING MOTOR



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.6000	STARTING MOTOR ASSY	1	
2	2.1.01.6010	BRUSH HOLD ASSY	1	
3	2.1.01.6020	CORD,STARTER MOTOR	1	
4	2.1.01.6030	BOLT	2	
5	2.1.01.6040	GASKET	2	
6	2.1.01.6050	O-RING 24.5X3	1	
7	2.1.01.6060	BOLT M6X25	2	

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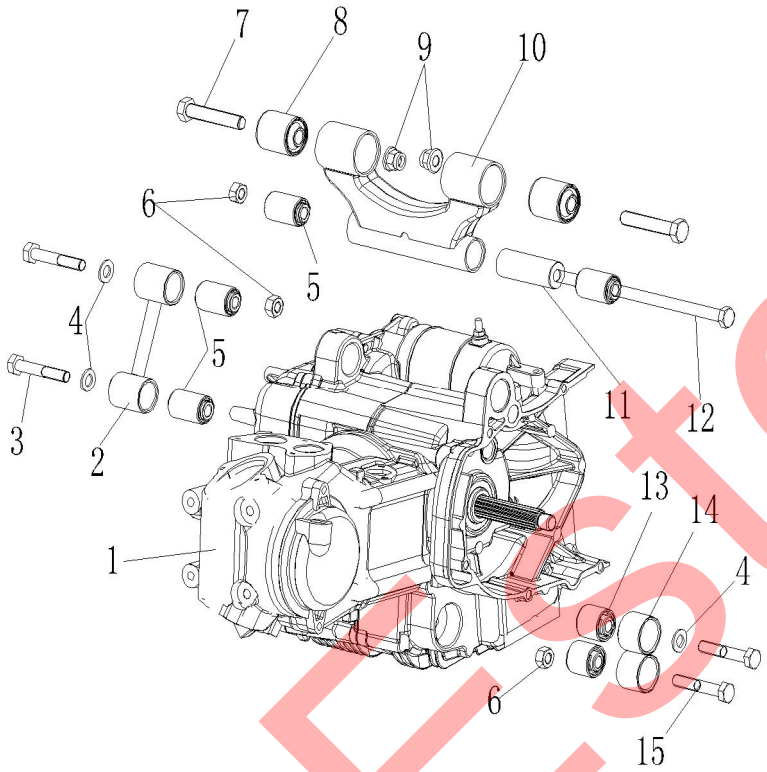
36 ENGINE



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	2.1.01.0003	ENGINE ASSY	1	
2	2.7.01.0110	STAY ENGINE RIGHT	1	
3	0.01.02830	BOLT M10X1.25X65	2	
4	0.04.00410	WASHER 10	4	
5	2.7.01.0070	BUSHING ENGING BRACKET II	4	
6	0.03.00530	NUT M10X1.25	3	
7	8.1.01.0150	ENGINE BRACKET BOLT	2	
8	2.7.01.0060	BUSHING ENGING BRACKET I	2	
9	0.03.00630	NUT M12X1.25	2	
10	2.7.01.0050	FRONT ENGINE MOUNT BRACKET	1	
11	2.7.01.0080	SPACER ENGINE BRACKET	1	
12	8.1.01.0160	ENGINE MOUNTING BOLT	1	
13	2.7.01.0090	BUSHING	2	
14	2.7.01.0100	STAY ENGINE LEFT	1	
15	0.01.02730	BOLT M10X1.25X55	2	

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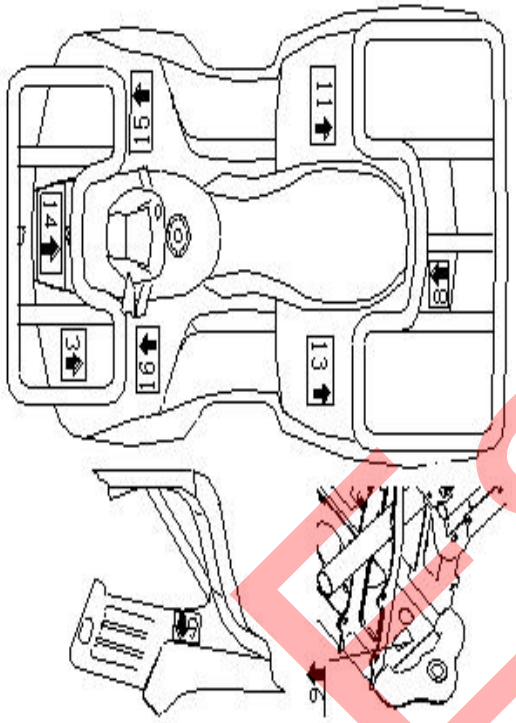
37 WARNING LABEL



REF. No.	PART NO.	DESCRIPTION	Q'TY	Remark
1	7.5.01.0080	WARNING LABEL 3	1	
2	7.5.01.0110	WARNING LABEL 6	1	
3	7.5.01.0130	WARNING LABEL 8	1	
4	7.5.01.0140	WARNING LABEL 9	1	
5	7.5.01.0160	WARNING LABEL 11	1	
6	7.5.01.0180	WARNING LABEL 13	1	
7	7.5.01.0190	WARNING LABEL 14	1	
8	7.5.01.0200	WARNING LABEL 15	1	
9	7.5.01.0210	WARNING LABEL 16	1	

NOTE:

" NOT AVAILABLE" means this spare part cannot be sold by disparting, but to buy as a whole.

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